



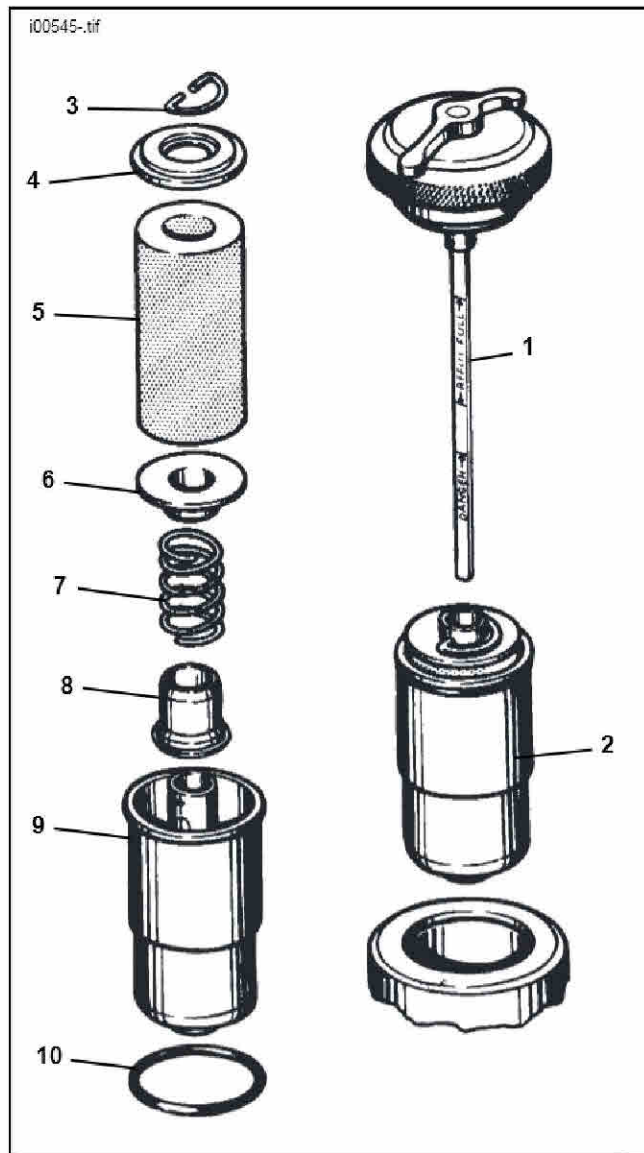
INSTRUCTIONS

-J00381

REV. 7-1-95

Kit Number 63840-53

OIL FILTER ELEMENT



Remove drain plug and drain tank. To remove cap assembly (1), unscrew wing nut and turn cap counterclockwise. Lift cup assembly (2) from tank. Remove filter clip (3), seal (4), element (5), lower washer (6), and spring (7).

Cap seal washer (4), cup seal (8), and O-ring (10) should be checked each time a new filter element is installed. Use a long needle-nose pliers to pull seal from cup standpipe to clean and inspect.

Reinstall parts in reverse order as shown. Replace seal (8), and seal washer (4) if necessary. Be sure O-ring (10) is in place under cup lip when reinstalling cup in tank.

NOTE

Seal (8) was not used on earlier than 1968 oil filters. It will not fit correctly in early oil filters unless later-type spring (7), Part No. 63831-67, and late-type washer (6), Part No. 63846-67, are also used.

1. Cap assembly
2. Cup assembly
3. Filter clip
4. Cap seal washer
5. Filter element
6. Lower washer
7. Cup spring
8. Cup seal
9. Cup
10. O-ring