

PART NUMBER

68568-70 68571-70
68570-70 Orig. 7-69

INSTRUCTIONS**HARLEY-DAVIDSON****GENUINE PARTS
AND ACCESSORIES****DIRECTION SIGNAL LAMPS/SPORTSTER FIBERGLASS SEAT**

- * 1. Switch and cable assembly
- * 2. Switch clamp (2)
- * 3. Screw switch clamps, No. 8-32 x 5/16 rd. hd. (2)
- * 4. Nut, switch clamp screws, No. 8-32 (2)
- * 5. Clamp, switch cable to handlebar (2)
- * 6. Clip, flasher mounting
- * 7. Nut, flasher mounting clip, 5mm.
- * 8. Flasher
- 9. Wire, flasher terminal "X" to terminal plate No. 5
- 10. O-ring, front and rear lamp (4)
- 11. Front lamp, amber (2)
- 12. Bracket, front lamp (2)
- 13. Washer, front lamp to bracket, No. 10 x 7/16 x 1/32 (4)
- 14. Lockwasher, front and rear lamp to brackets, No. 10 (8)
- 15. Screw, front and rear lamp to brackets, No. 10-24 x 3/8 rd. hd. (8)
- 16. Washer, front lamp to fork side, 5/16 x 11/16 x 1/16 (2)
- 17. Bolt, front lamp to fork side, 5/16-24 x 9/16 hex. hd. (2)
- 18. Cable strap, front lamp wire to fork side and rear lamp cable to tail lamp cable. (6)
- 19. Cable, rear terminal board to rear lamp wires.
- 20. Rear lamp, red or amber
- 21. Bracket, rear lamp to license bracket
- 22. Bolt, rear lamp bracket to license bracket, 1/4-28 x 3/4 hex. hd. (2)
- 23. Washer, rear lamp bracket to license bracket, 1/4 x 1/2 x 1/16 (2)
- 24. Lockwasher, rear lamp bracket to license bracket, 1/4 int. & ext. tooth (2)
- 25. Lockwasher, rear lamp bracket to license bracket, 1/4 (2)
- 26. Nut, rear lamp bracket to license bracket, 1/4-28 (2)
- 27. Grommet, rear lamp bracket (2)
- 28. Connector (2)

* Asterisk indicates parts are installed at factory when direction signals are ordered
as original equipment.

Disconnect battery ground wire.

* Install direction lamp switch (1) in downward position on right handlebar as close to handlebar grip as possible with clamps (2), screws (3) and nuts (4). Secure switch cable to handlebar using clamps (5).

* Fasten flasher clip (6) to right stud under speedometer with nut (7). Install flasher (8) in bracket.

Connect direction switch blue wire to "L" terminal on flasher, connect switch violet wire to terminal 4 on front terminal plate and connect switch brown wire to terminal 3. Connect kit orange wire (9) between flasher "X" terminal and terminal 5.

(OVER)

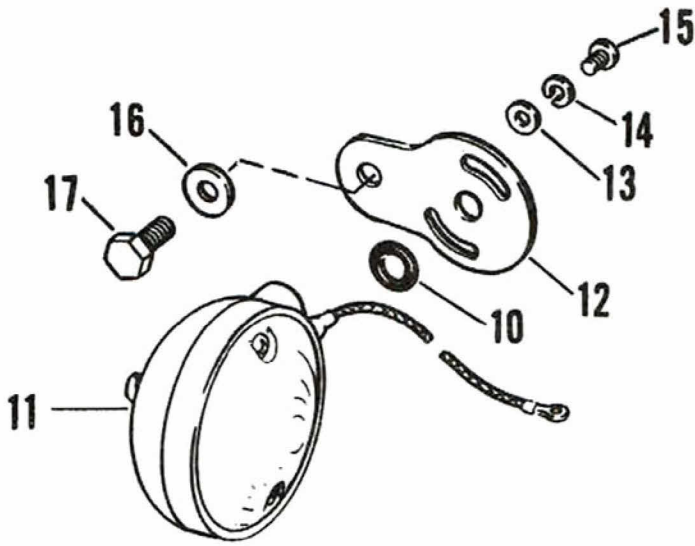


FIGURE 1

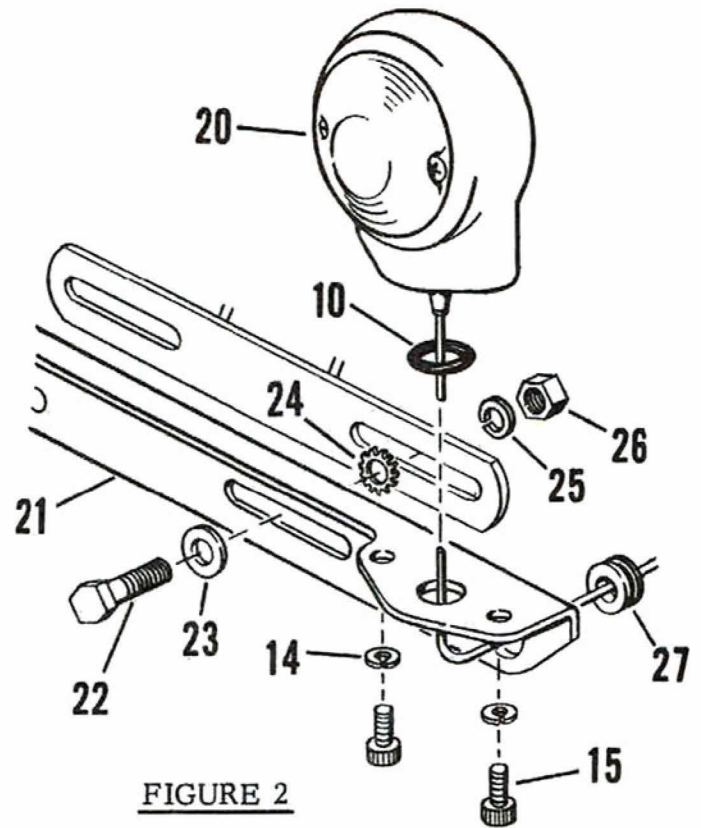


FIGURE 2

Place O-ring (10) on wire between front lamp (11) and bracket (12) and secure lamp to bracket with washers (13), lockwashers (14) and screws (15). (See Figure 1).

Attach lamp with bracket to lower fork side with washers (16) and bolts (17). Adjust lamp so lens is straight ahead.

Route front lamp wires along back of fork sides, securing to fork sides with cable straps (18).

Connect left front lamp wire to terminal 4, and right lamp wire to terminal 3.

Route rear lamp cable (19) from rear terminal plate to rear of seat tying to tail lamp cable with cable straps (18).

Place O-ring (10) on wire between rear lamps (20) and bracket (21) and secure lamps to bracket with lockwashers (14) and screws (15).

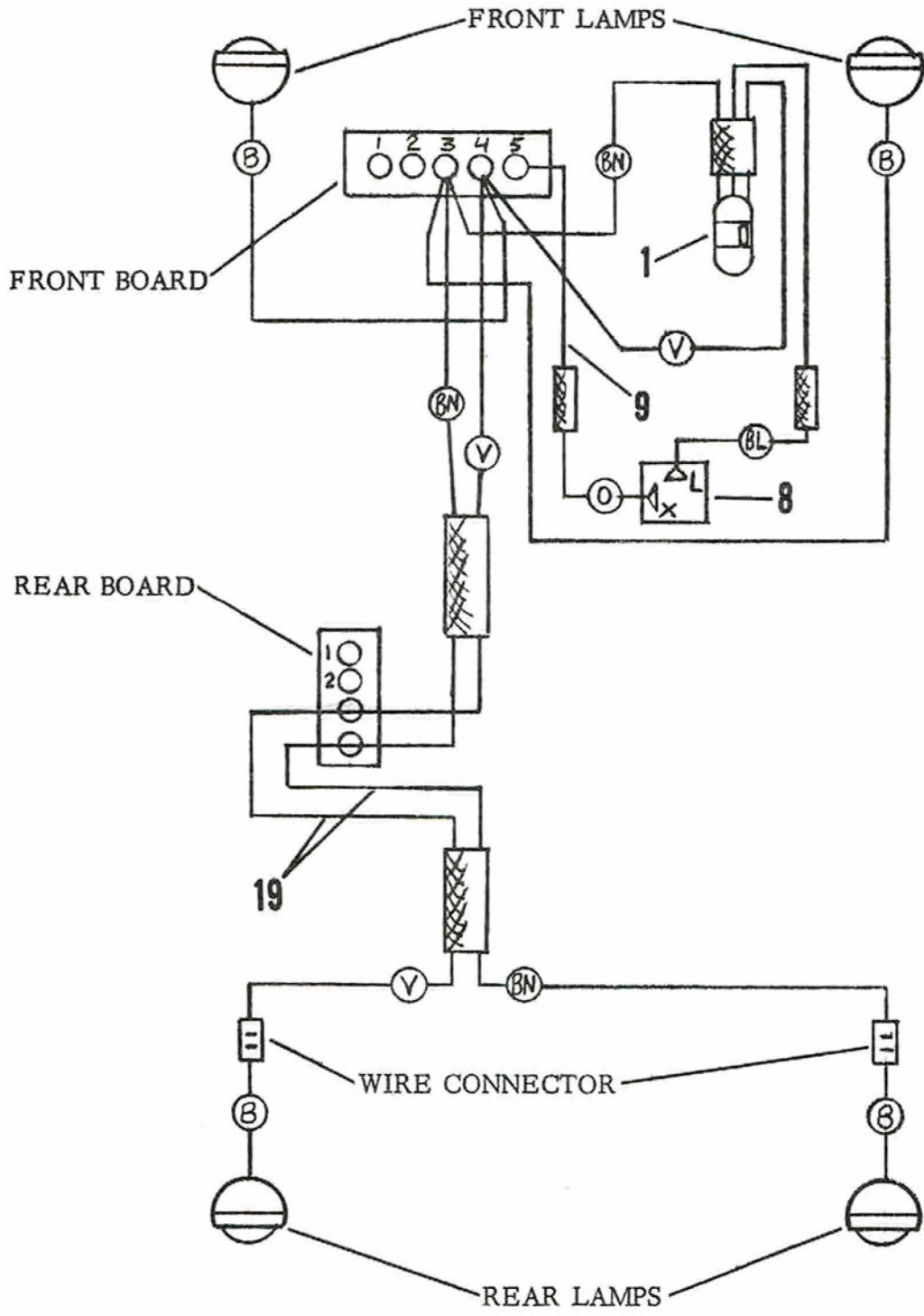
Connect rear lamp bracket with lamps to license plate bracket with bolts (22), washers (23), lockwashers (24) & (25) and nuts (26). (See Figure 2.)

Place grommets (27) in holes in bracket under lamps, route wires through grommets and up under seat.

Connect left rear lamp wire to rear lamp cable violet wire, and connect right rear lamp wire to rear lamp cable brown wire with connectors (28).

Attach all wires on upper portion of license plate bracket with clips (29).

Connect battery ground wire.



WIRING DIAGRAM

DIRECTION SIGNAL LAMPS/SPORTSTER FIBERGLASS SEAT