



# INSTRUCTIONS

-J04698

2008-03-07

## REAR MASTER CYLINDER REBUILD KIT FOR XR1200

### GENERAL

#### Kit Number

42738-08

#### Models

This kit fits all 2008 and later XR1200 models.

#### Additional Parts Required

Proper installation of this kit requires new D.O.T. 4 Hydraulic Brake Fluid (99953-99A) and two brake line gaskets (41732-04). It may be necessary to replace other parts as determined by inspection.

#### ▲ WARNING

Rider and passenger safety depend upon the correct installation of this kit. Use the appropriate service manual procedures. If the procedure is not within your capabilities or you do not have the correct tools, have a Harley-Davidson dealer perform the installation. Improper installation of this kit could result in death or serious injury. (00333b)

#### NOTE

This instruction sheet references Service Manual information. A Service Manual for your model motorcycle is required for this installation and is available from a Harley-Davidson Dealer.

### Kit Contents

Table 1. Kit Contents

Qty	Description	Part Number
1	Retaining ring, circle clip	11121
1	Dust cover	42811-04
1	Spring	Not Sold Separately
1	Secondary cup	Not Sold Separately
1	Primary cup	Not Sold Separately
1	Piston	Not Sold Separately
1	Brake grease, G40M	42820-04
1	Brake grease, CCI #20	42830-05

### INSTALLATION

The parts included in this kit are direct replacements for the stock parts. Refer to the appropriate Service Manual and follow the instructions to remove, disassemble, inspect, assemble and install the rear brake master cylinder. Use the parts included in this kit to replace the existing parts of the rear master cylinder.

