



INSTRUCTIONS

-J03413

2009-04-03

TIRE LETTERING PEN

GENERAL

Kit Number

98619, 98625, 98636

Models

These kits can be used with all Harley-Davidson® model motorcycles.

Additional Materials Required

The proper application of the Tire Lettering Pen requires the use of Harley-Davidson® Wheel & Tire Cleaner (94658-98) and Harley-Davidson® Harley Black™ (94628-05) tire sidewall protectant.

Kit Contents

This kit contains a Harley-Davidson Tire Lettering Pen.

APPLICATION

Prepare the Tire

NOTE

Perform the following procedure in the shade or out of the direct sunlight to avoid premature drying of the materials used.

1. Clean the tire using Harley-Davidson Wheel & Tire Cleaner (94658-98) according to the product's instructions.
2. Harley Black (94628-05) tire sidewall protectant is recommended as a base coat before using a Harley-Davidson Tire Lettering Pen. Allow the application of Harley Black tire sidewall protectant to dry for a minimum of one hour before using the lettering pen.

Using the Tire Lettering Pen

1. Inspect the tip of the pen and replace, if necessary.
2. Shake the pen well before use.
3. Depress the pen tip on a clean cloth or piece of cardboard until the paint begins to flow.
4. Blot excess paint from the tip with a cloth.

NOTE

Multiple coats may be required in order to achieve the desired coverage. Allow to dry 24 hours between coats.

The acrylic ester resin paint in the Tire Lettering Pen is water resistant and has excellent color and gloss retention.

5. Test flow of paint on a clean piece of cardboard.

▲ WARNING

Do not apply this product to the tread surface of tires. Traction can be adversely affected, which could result in loss of control and death or serious injury. (00414b)

6. Keeping the pen perpendicular to the surface, begin applying the paint to the sidewall lettering. For best results apply paint in a dabbing motion rather than a writing motion. Continue to shake the pen during use.
7. Remove any excess or undesired paint, after it has dried, by scraping with a toothpick. Remove the paint by scraping away from the paint that is to remain.
8. Put cap on pen tightly and store pen flat on its side.

