



INSTRUCTIONS

-J01075

REV. 8-1-87

Kit Number 93577

CAST WHEEL REPLACEMENT KIT - 9 SPOKE SILVER

General

This special wheel kit is one of the kits listed in Service Bulletin M-952.

Models Used On

This kit can be installed on 1987 XLH and FXR Model motorcycles that require silver wheels.

Kit Contents

The kits' contents are listed below:

NOTE

The hub plate is used on single brake disc wheels. It is not used on dual disc wheels.

Removal, Disassembly and Assembly of Wheel and Tire

1. See Service Manual and **General Wheel Assembly Instruction Sheet** (copy attached) for instructions covering removal.
2. Demount tires and remove brake discs and sprocket.

NOTE

Re-use the disc mounting bolts if they appear to be good. Replace sprocket mounting bolts on belt drive vehicles.

3. Mount brake disc(s) on new wheels. Tighten bolts to 23-27 ft-lbs torque on rear or 18-20 ft-lbs on front.
4. Mount sprocket on new rear wheel:
Tighten **chain** sprockets to 50-55 ft-lbs torque.
Tighten **belt** sprockets to 65-70 ft-lbs torque.
5. Install new tire valves in wheels.

WHEEL REPLACEMENT KIT

| PART NUMBER | QTY | DESCRIPTION |
|----------------|-----|---------------------------|
| 41000-88 | 1 | Wheel assy, front- 19 in. |
| 3655 | 5 | Screw, Torx |
| 9052 | 2 | Bearing |
| 43150-83 | 1 | Valve stem |
| 43251-80A | 1 | Rim Label |
| 43311-78 | 1 | Inst. Sh't |
| 43359-84 | 1 | Plate, Hub |
| 43594-84 | 1 | Wheel, front - 19 in |
| 43623, 4, 5-78 | 1 | Sleeve, Brn'g Spc'r |
| 47519-83A | 2 | Seal |
| 41001-88 | 1 | Wheel assy, rear- 16 in. |
| 9052 | 2 | Bearing |
| 40992-86 | 1 | Wheel, Rear - 16 in. |
| 43157-83A | 1 | Valve stem |
| 43251-80A | 1 | Rim Label |
| 43311-78 | 1 | Inst. Sh't |
| 43504, 5, 6-78 | 1 | Sleeve, Brn'g Spc'r |
| 47519-83A | 2 | Seal |

6. Install tires removed in step 2 on new wheels.
7. Balance tire and wheel assembly in accordance with Service Manual procedures.

Wheel Installation

Install wheels and check bearing end play as specified in the Service Manual.