



INSTRUCTIONS

-J00774

REV. 5-23-2003

Kit Numbers 52863-97, 52864-97 and 52975-98

XL SLAMMER CUSTOM SEAT

General

These kits are for installation on 1983 - 2003 XL and 1996 and - 2003 1200 custom and 1200 sport model motorcycles. See Service Parts Illustration below for kit contents.

Removal of Stock Seat

1. Remove screw (8) to detach rear seat mounting bracket from fender.
2. Slide seat rearward to unhook front of seat from frame, then remove seat.
3. If equipped with a grab strap, remove hardware that holds it in place and remove strap.

Installation of Kit Seat

1. See Service Parts Illustration. On all models, install rear seat bracket (9) on new seat (1) with 1/4-20 x 1/2 in. button head screws (10).

For 1996 and earlier models:

CAUTION

Make certain you select the correct kit screw in step 1. Attempting to install a coarse threaded screw in a fine threaded hole, or vice versa, will damage threads.

1. See Service Parts Illustration. Secure grab strap (2) to fender using washer (7) and appropriate screw (6) below in the two inner holes as shown:

On 1995 and earlier models use 1/4-28 (fine) screw.

On 1996 - 2003 models use 1/4-20 (coarse) screw.

2. Slide seat into position until front of seat engages frame, then secure rear seat bracket (9) to fender with stock

screw (8) using guide washer (3) between bracket and fender with the small washer diameter facing upwards. The guide washer will center the screw in the bracket hole and serve as a washer to protect the fender.

For 1997 - 2003 models:

NOTE

For 1997 883 models, a retention nut and washer must be installed into the fender hole, covered with a plastic cap, where the rear seat bracket will be attached. A cable strap is included to aid in this installation.

1. See Service Parts Illustration. Install grab strap (see step 1 for 1996 and earlier models).
2. Remove plastic cap from hole in fender where the rear seat bracket will be attached.
3. Place retention nut (5) over cable strap (11) so wide end of nut rests on eye of cable strap. Thread cable strap up under fender and through fender hole. Pull up on cable strap to hold nut snug against underside of fender.
4. With rib on retention nut seated into notch in fender hole, slide retention washer (4) into place from the rear. This will lock the retention nut in place.
5. Slide seat into position until front seat tab engages frame, then secure rear seat bracket (9) to fender with stock screw (8).

WARNING

After installing seat, pull upward on front of seat to be sure it is in locked position. While riding, a loose seat can shift causing loss of control, which could result in death or serious injury. (00070a)



Service Parts

Part No. 52863-97 + others

Date 5/03

CUSTOM XL SEAT

sp52863

NOTE

Illustration shows a generic style seat.

Item	Description	Part No.
1	Seat	not sold
2	Grab strap	51163-97
3	Guide washer	7487
4	Retention washer	7489
5	Retention nut	7488
6	Screw, 1/4-28 (fine)	3765
6	Screw, 1/4-20 (coarse)	3787
7	Washer	6036
8	Screw (stock, reuse)	
9	Rear seat bracket	51164-97
10	Button hd screw 1/4-20 (2)	2773
11	Cable strap (not shown)	10039

