



INSTRUCTIONS

-J00239

REV. 10-1-89

Kit Number 52782-82B

XLH SIDEPLATES KIT

This kit is designed for use on 1982 to present XLH models.

⚠WARNING

Only approved Harley-Davidson sissy bars are to be used with this side plate kit. Using sissy bars that are not specified for use with this kit may be unsafe and could result in personal injury.

QTY DESCRIPTION

1	Side plate, right
1	Side plate, left

Installation

⚠WARNING

To avoid accidental start-up of vehicle and possible personal injury, disconnect the battery cables, (negative cable first) before performing any of the following procedures.

- Steps 1 through 3 apply only to the 1990 models.
- 1. Remove seat and locate the wiring harness connector for the rear turn signals. Disconnect the connector.
- 2. Locate the wire for each rear turn signal and use tape to mark each; left or right.
- Look at the pins on the male side of the connector. Each pin has a small tab that locks it to the connector.
- 3. Use a small screwdriver or penknife and press the lock tab back against the pin. Carefully push, then pull the pin out of the connector.

NOTE

The fender has soft steel clamps welded to the inside of the fender to hold the turn signals wires out of the way. Bend these clamps open slightly to ease removing the wires.

NOTE

On 1990 and later models, the fender strut bolts and rear directional nuts have cupped washers. A 9/16 in. deep socket will work satisfactorily on the fender mounting nuts. Because of the wire which runs through the center, a special Snap-on flare socket FRX 181 is the most effective means of removing the directional stalk nut.

4. On the 1982-1989 models, remove the turn signal stalks fastening hardware and let the wires support the turn signal assembly. The side plates are slotted to slide over the wires.
5. On the 1990 models, remove the fastening hardware securing the turn signal stalks to the fender braces. Remove the turn signals and stalks. Carefully pull the wires out of the holes.
 - Do one side of the fender at a time.
6. Remove bolts, spacer plates (1990), washers and nuts holding the fender to the fender brace. On the 1990 models, discard the spacer plates found between the fender brakes and fender.
7. Place a side plate in the correct position between the fender brace and fender and install the original bolts, washers and nuts. Repeat for the other side.
8. On the 1982-1989 models, install the turn signal assemblies using the original fastening hardware.
 - Steps 9 through 12 apply only to the 1990 models.
9. Lead the turn signal wires through the holes and install the turn signal stalks using the original fastening hardware.
10. Lead the turn signal wires through the fender clamps and close the clamps over the wires.
11. Note the marked wires and slide the pins into the harness connector in their original positions. Be sure the lock tabs on the pins snap out to hold the pins in place.
12. Connect the male and female side of the connector. Be sure the connector's lock tabs are locked in place.
 - Steps 14 and 15 apply to all models.
13. Connect battery, positive cable first.
14. Test the turn signals.
15. Install the sissy bar.