



INSTRUCTIONS

-J00235

REV. 4-5-00

Kit Numbers 52652-95 and 52653-95

DIAMOND BACK™ TAIL SECTION KIT

General

These kits are designed for installation in conjunction with an appropriate Diamond Back seat. These kits are designed for installation on:

KIT NO.	MODEL
52652-95	1984 and later Softail, except FXSTD 1983 and later XL
52653-95	1984 and later Softail, except FXSTD 1983 and later XL

Kit contents:

QTY	DESCRIPTION	PART NO.
1	Screw, 1/4-28 x 3/4 in.	919
1	Screw, 1/4-20 x 3/4 in	4349
1	Tail section, rectangle accents	52652-95
1	Tail section, round accents	52653-95

NOTE

The only Service Parts for these kits are the two screws listed above.

NOTE

A Service Manual for your model motorcycle is available from your Harley-Davidson dealer.

WARNING

Do not attempt to carry a passenger with this tail section installed. Use of a luggage rack, fender, or tail section as an additional seat may result in death or serious injury.

NOTE

When a Diamond Back seat and one of these tail sections is installed, the passenger foot pegs or foot boards and the passenger grab strap must be removed.

Installation

1. Refer to applicable Service Manual and remove original seat, foot pegs or foot boards, and grab strap.

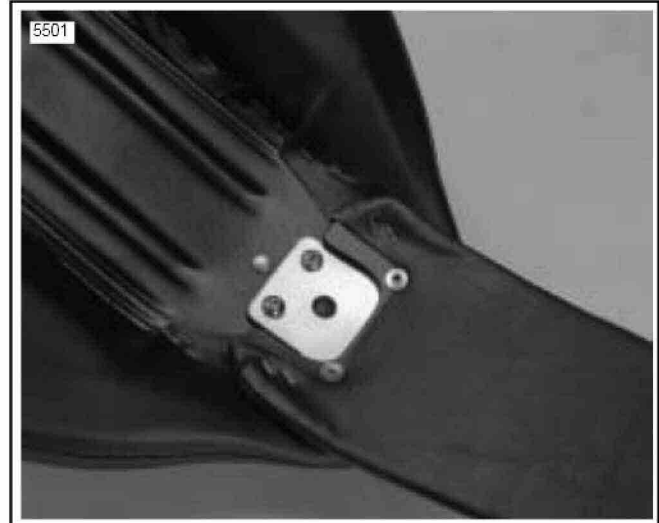


Illustration. Mounting, Diamond Back Tail Section On Seat

2. See Illustration. Attach tail section to bottom rear of seat using washers and screws supplied in seat kit.
3. Position seat with tail section on frame. Slide seat forward so flat bracket on front of seat engages bracket on frame.

CAUTION

Compare the threads of the stock screw that retained rear of seat with the threads of the two screws supplied in the tail section kit. Select the screw (from kit) that has identical threads and use it in step 4. Attempting to install a coarse threaded screw in a fine threaded hole will damage threads in hole and on screw.

4. Position hole in tail section on rear fender mounting hole and install screw selected in "CAUTION" above. Tighten screw to 10 ft-lbs.

WARNING

After installing seat, pull upward on front of seat to be sure it is locked in position. If seat is loose, it could shift position during vehicle operation, resulting in loss of control of vehicle and death or serious injury.