



# INSTRUCTIONS

-J00155

REV. 4-1-75

Kit Number 47550-74

## REAR FORK BEARING KIT/SPORTSTER AND K MODELS

This bearing kit contains two bearings which are .100 in. narrower than the original production bearings used in Sportster models up to February 1974. Also provided in this kit are a new Pivot Bolt Nut, Left Bearing Locknut, Right Bearing Locknut and Outer Spacer on the right side, which have dimensional changes to accommodate the new bearings.

All these parts must be used together to obtain the correct rear fork bearing fit.

Parts used on new and old assemblies are listed below:

**NOTE**

Old parts and new parts can be ordered individually; however, old parts and new parts must not be intermixed on

a complete rear fork pivot shaft and bearing assembly.

**CAUTION**

Correct bearing clearance and specified fork bearing preload cannot be obtained with intermixed parts. Correct bearing preload is essential for satisfactory motorcycle operation and proper handling.

The XL/XLCH Service Manual contains instructions for assembly of the rear fork under the heading "REAR FORK" in Section 2.

<u>New Part</u>	<u>Name</u>	<u>Old Part</u>
47550-74	Rear Fork Bearing Kit	(Kit replaces 47521-52 Brg.)
<u>Consists of:</u>		
47512-74	Pivot Bolt Nut	47512-52
47514-74	Left Bearing Locknut	47514-52
47515-74	Right Bearing Locknut	47515-52
47517-74	Outer Spacer	47517-52
47521-74	Bearing (2 Used)	47521-52 (Obsolete)