



INSTRUCTIONS

-J00033

REV. 12-1-93

Kit Numbers 25430-86A and 25459-86A

REPLACEMENT PRIMARY CHAIN COVERS FOR EVOLUTION SPORTSTERS

General

These primary chain covers are designed for installation on all 1986-1990 XLH Sportster models.

Kit 25430-86A contains the following components:

QTY	DESCRIPTION
1	Primary chain cover, polished
1	Clutch cable, O-ring

Kit 25459-86A contains the following components:

QTY	DESCRIPTION
1	Primary chain cover, chrome
1	Gasket, primary chain cover
2	Access plug, chrome
2	O-ring, access plug
1	O-ring, clutch cable

NOTE

You must purchase the primary chain cover gasket, shifter shaft oil seal, and footpeg bracket gasket to use kit 25430-86A. You must purchase the shifter shaft oil seal and footpeg bracket gasket to use kit 25459-86A.

⚠WARNING

The rider's safety depends on the correct installation of this kit. Use the appropriate Service Manual instructions for all installation procedures. If the procedure is not within your capabilities, or if you do not have the correct tools, have your Harley-Davidson dealer perform this installation.

NOTE

If these covers are used on 1986 or 1987 Sportsters, O-ring, Part No. 11179 must be used. Place nut, copper washer and O-ring (in that order) on end of clutch cable.



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