



INSTRUCTIONS

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CYLINDER HEADS

GENERAL

Kit Numbers

16660-89B, 16660-89C, 16661-89B, 16688-90A, 16698-90A

Models

This kit is designed for installation of 1992 XL cylinder heads on 1991 models.

NOTE

A service manual for your motorcycle is available at your Harley-Davidson Dealer.

Kit Contents

Table 1. Kit Contents

Quantity	Description
1	Cylinder head assembly
2	Cylinder head screw

INSTALLATION

1. Refer to appropriate service manual for all removal, assembly and disassembly procedures.
2. Remove existing screws and cylinder head assembly.
3. Install new cylinder head using new cylinder head screws provided with kit.

NOTE

Do not reuse the original equipment (OE) cylinder head screws. The OE screws are shorter than the screws provided in this kit. Engine damage could result if the shorter screws are used.

4. Check assembly for proper installation and operation.

