



## TT394: VRSCF Mirror Stem Breakage

October 13, 2008



Chassis

APPLIES TO	SYMPTOMS
2009 VRSCF models	<ul style="list-style-type: none"><li>Part Availability, Installation or Fitment Updates</li></ul>

### VRSCF Mirror Stem Breakage

When doing Pre-delivery or at any time mirrors or turn signals need to be adjusted or re-oriented, please refer to page 6-4 of the 2009 pre-delivery and set-up manual (99947-09) for the correct procedure.

Recent warranty claims indicate a significant number of mirror stem failures on this vehicle at pre-delivery or shortly after. If the described procedure is followed this will greatly reduce the number of failures in the field and reduce related customer satisfaction issues. Warranty consideration will be scrutinized more closely in the future.

The following instructions are from the 2009 set-up manual (99947-09). Please refer to this manual for complete set-up and pre-delivery information.

1. Loosen mirror stem nut (Figure Below).
2. Adjust mirrors so front directional lamp lenses are perpendicular to line of travel.
3. Hold mirror in position and tighten stem nut to 65-75 **in-lbs** (7.4-8.5 Nm).
4. Adjust each mirror as necessary. While holding mirror in position, tighten the fastener that attaches the mirror to the stem to 40-50 **in-lbs** (4.5-5.7 Nm).



Figure 1. VRSCF Mirror Assembly