

### Updated Re-Flash Procedure for 1125R

For best results when flashing the 1125R with the calibration listed in the [Service Bulletin B-071](#), please use the following procedure.

1. Verify that the battery voltage is above 12V
2. Allow engine to cool to below 125 degrees (52 C)
3. Connect Tech Link II to the vehicle and turn the ignition switch **ON**
4. Enter the VIN in DTII and proceed to the re-flash screen
5. Connect AC power to the Tech Link II
6. Select the appropriate calibration from B-071 and proceed to the screen shown in (Figure 1)
7. At this point it is necessary to turn the ignition switch **OFF** for 2 minutes to allow the ECM to go to sleep
8. With the key still in the **OFF** position, and after waiting two minutes, click the green check box to start the download process
9. You will then be prompted to turn the ignition switch **ON** and wait for the download to complete
10. When the process is complete, turn the ignition switch off and disconnect the Tech Link and the AC adapter

**Figure 1**

