

1800CC / 110 CI Piston Ring Installation Instructions

The piston ring for the **top** groove will have a chamfer on the inside top corner and the letters “M TOP” **printed** on the side that faces up.

TOP GROOVE



The piston ring for the **second** groove will have a chamfer on the inside lower corner and the letters “M TOP” **stamped** on the side that faces up.

SECOND GROOVE



There are no dots or other identifying marks on either ring. The word TOP identifies which side faces up. These instructions apply to piston ring part #'s 22285-07, 22286-07 and 22287-07 as well as any 110 P&A kits these rings are included in.

All other piston rings will be installed according to the instructions that come with the piston ring kits.