

TT265 – September 18, 2006

Temporary PDI change for FLHTCUSE2 (Screamin' Eagle Ultra)

There are production level changes occurring that will require the PDI procedure for 2007 FLHTCUSE2 model motorcycles to **change temporarily**.

The wiring & TWO connectors for the LEFT passenger speaker pod will have to be inserted into the pod during set-up and a grommet installed afterwards.

In the 2007 PDI manual page 2-7 it states:

REAR SPEAKER HARNESSES

1. Locate plastic grommets packed in Tour-Pak.
2. Press down on seat cushion, slide harness and connector into speaker box.
3. Install split plastic grommet on harness and push grommet into hole in speaker box.



Plastic grommet (shown partially installed)

4. Repeat this procedure for left side.

On FLHTCUSE2 models the change will be at Step 4 as follows:

*** Since the passenger headset connector has been moved to the left speaker pod, the headset wiring and it's connector will now also enter the pod thru the same hole as the speaker wires and connector, however from the factory these connectors will be zip-tied to the tour-pak mount rail as shown below * **NOTE: zip-ties will be black from factory**



The following will be the change for the LEFT Speaker Pod:

- Cut the top T-wrap nearest to pod. Be careful not to cut conduit or wires.
- Install 2 connectors into hole in pod (**Fig. A & B**)
- Install bushing (grommet) into Pod as noted in PDI manual (**Fig. C**)



Fig. A



Fig. B

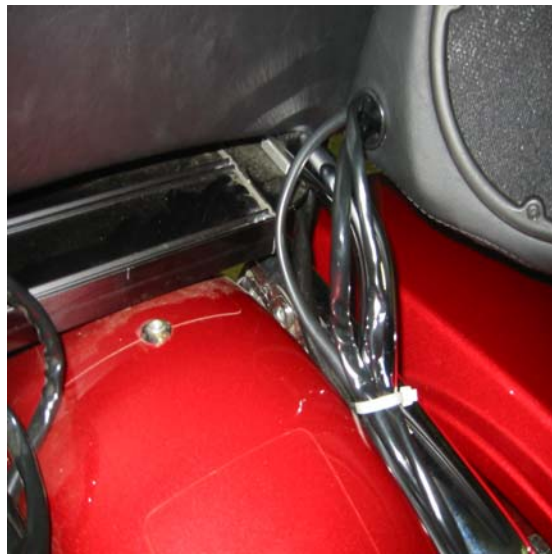


Fig. C (End Result)

There is a planned change in the Left Speaker Pod that will make this PDI change only temporary. As we move forward you will notice bikes at PDI where the two connectors are already installed in the Pod and this extra PDI step will not be needed. Checking the wiring during PDI while the seat is off will determine if the connector insertion steps are needed.

Bottom line: **Connectors for pod components should always end up INSIDE the pod.**