

Recent Changes

- The Delphi Induction Module hardware kit, part number 27635-01A, includes different length screws because of a change to the fuel rail on later induction modules. If the fuel rail mounting boss is 6 mm thick use the two 14-mm screws. If the boss is 9 mm thick use the two 17-mm screws. If the fuel tube clip hole in the fuel rail is a blind hole use the 14-mm screw. If it is a thru hole use the 17-mm screw. The *thin clip* on the fuel rail at the injectors is no longer used in production so is no longer in the kit. Please note however, the Screamin' Eagle SE43 module still requires the *thin clip* on the fuel rail to position the injectors and uses a different hardware kit.
- The pads you sometimes find in tour-paks are just inserts used between liners during shipment to our assembly line. Dealers can dispose of them at PDI.
- The rubber connector plug used in the Data Link since 1994 has been replaced on 2004 models by a Deutsch connector for an improved seal.
- The Big Twin clutch cover seal, part number 25416-99B, has been replaced by a 7¼ inch diameter gasket. When installing put the top fastener through the cover then thread the fastener into the triangular hole in the gasket. This positions the gasket. Insert the remaining fasteners and tighten to the same torque as before (84-108 in-lbs).