

# SERVICE BULLETIN

B-096

September 11, 2009



## 1125 MODELS CYLINDER HEADBOLT INSTALLATION

### Purpose

To add a step to the cylinder head installation procedure when servicing cylinder heads on 2008, 2009 and 2010 Buell 1125 model motorcycles.

### Motorcycles Affected

All 2008, 2009 and 2010 Buell 1125 model motorcycles.

### Service Manual Addition

When following the procedure in Chapter 3. Engine, Cylinder Heads section under the **Cylinder Head: Installation** topic add the following step prior to installing and tightening the cylinder headbolts:

- See Figure 1. Apply engine oil to the contact surface under the head and to the threads of the four large headbolts.

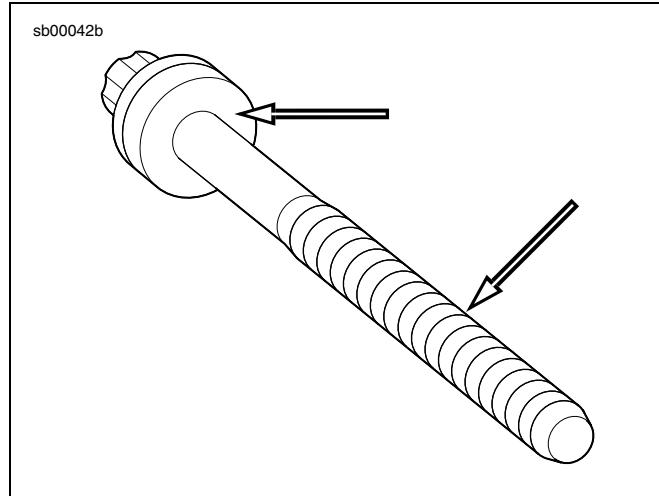


Figure 1. Contact Surface and Threads

### Required Dealer Action

Attach a copy of this service bulletin to the 2008 Buell 1125R Service Manual, the 2009 Buell 1125 Models Service Manual and the 2010 Buell 1125 Models Service Manual.

#### IMPORTANT NOTE

In the interest of preserving customer safety and satisfaction, always check for outstanding recalls whenever any motorcycle is brought into your dealership for either maintenance or service.

ROUTING	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	WARRANTY PROCESS MANAGER	LEAD TECHNICIAN	TECHNICIAN NO.1	TECHNICIAN NO. 2	TECHNICIAN NO. 3	RETURN THIS TO
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