

Safety Recall Code 0829 - BLAST FUEL VENT ROLLOVER VALVE ASSEMBLY

General

See Figure 1. Buell Motorcycle Company has learned that certain 2004 model year Blast vehicles built between 1/6/2004 and 6/2/2004 have a fuel tank vent valve assembly that could malfunction. This condition could prevent sufficient fuel flow, which may cause the engine to unexpectedly stall. Accordingly, Buell Motorcycle Company is conducting a voluntary recall campaign to formally recall all potentially affected motorcycles. This condition will be remedied by replacing the fuel tank vent valve on all potentially affected vehicles. In addition to the above mentioned motorcycles a number of rollover valves and certain fuel tanks shipped from the P&A warehouse between 8/11/2003 and 6/3/2004 are suspect as well.

Motorcycles Affected

This campaign involves 2004 P3 Blast vehicles built between 1/6/2004 and 6/2/2004.

Customer Notification

Attached is a complete list of all vehicles shipped to you that are involved in this recall campaign. To protect the safety of our riders, it is our mutual responsibility to ensure that the recall service is performed on all affected motorcycles. Therefore, we strongly urge you to perform the recall service even if the motorcycle was not purchased from your dealership. You also are required to perform the recall service on all affected vehicles in your dealership inventory prior to delivering or leasing those vehicles.

If you are not sure that the safety recall service has been completed on a particular motorcycle, recall information is available on TALON and h-dnet.com.

IMPORTANT NOTES

- *Because only registered owners as shown on the attached list will receive notification from us, we request that you contact any owners of vehicles still listed as unregistered by your dealership. Advise them of the safety recall and make arrangements for them to come in for recall service. We also require that you provide us with their names, addresses and VIN's as soon as possible to enable us to mail them an owner's letter, as required by the National Traffic and Motor Vehicle Safety Act (as amended).*
- *Because Buell Motorcycle Company has no record of who may have purchased/received affected vent valves or fuel tanks containing affected vent valves at the retail level, it is your responsibility to notify each of your customers.*

Vent Valve Kit

NOTE

The kit below is for all affected Blast vehicles.

The Fuel Vent Valve recall kit (Part No. 94335Y) consists of:

Table 1. Kit No. 94335Y

Quantity	Part No.	Description
1	P0107.8C	Vent Valve
1	Y0305.8B	Cable Strap
1	P0106.8	O-ring

A shipment of Safety Recall Code 0829 kits, Part No. 94335Y, will contain approximately 65% of your total estimated kit requirements. Shipments will begin the week of August 30, 2004.

All kits will be shipped no charge, transportation paid. If additional kits are needed, fill in the attached order form and fax it to the Warranty Department at 414-343-8346.

NOTE

Do not send in orders for additional kits until you have received your one and only initial shipment and have determined your remaining kit requirements. Orders received before the initial shipment is complete will be discarded.

IMPORTANT NOTE

In the interest of preserving customer safety and satisfaction, always check for outstanding recalls whenever any motorcycle is brought into your dealership for either maintenance or service.

ROUTING	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	LEAD TECHNICIAN	TECHNICIAN NO.1	TECHNICIAN NO. 2	TECHNICIAN NO. 3	TECHNICIAN NO. 4	RETURN THIS TO
INITIAL HERE									

NOTE

Buell Motorcycle Company reserves the right to conduct wave shipments in lieu of processing individual orders and/or adjusting order quantities, depending on the availability of replacement parts and dealers' recall completion rates.

To avoid an excess of unneeded kits in the field, please order responsibly.

IMPORTANT NOTE

DO NOT ORDER THE RECALL KITS TO RESTOCK YOUR INVENTORY OR PROVIDE RETAIL REPLACEMENT! (Use Service Part No. P0107.8C)

Required Dealer Action

IMPORTANT NOTE

Obtain the 2004 Buell Blast Service Manual (Part No. 99492-04Y) for proper procedure. When reviewing the sections, be sure to take note of all warnings and cautions.

NOTE

Perform the replacement procedures according to the guidelines given in the service manual for the model being serviced.

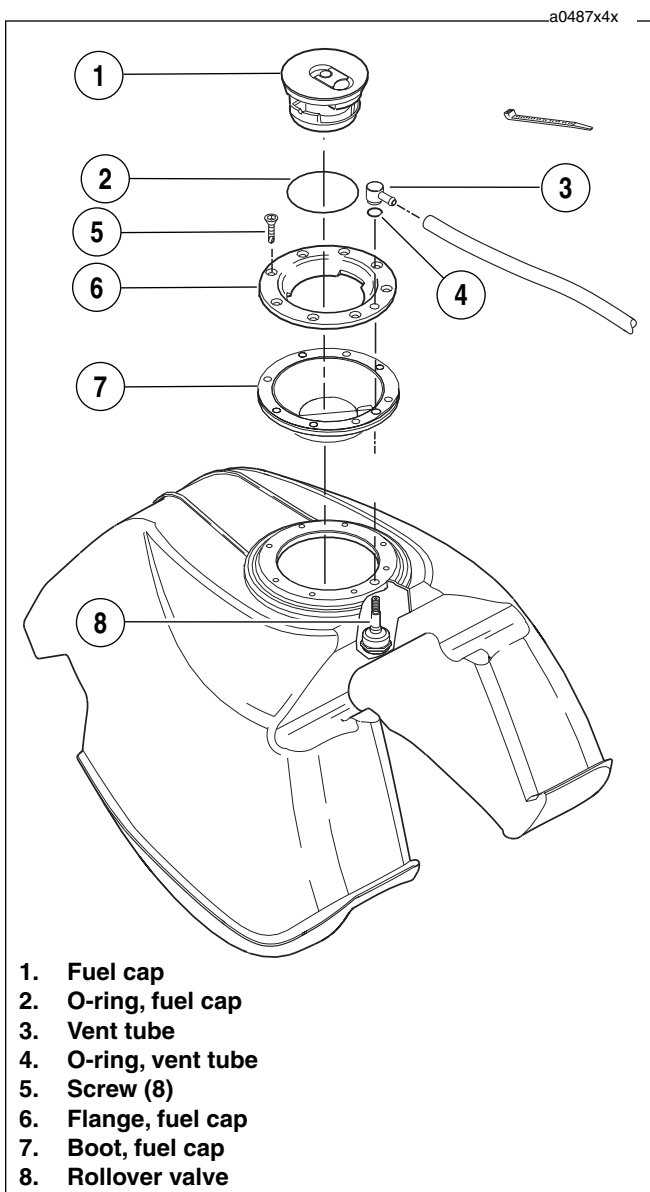


Figure 1. Rollover Valve And Fuel Cap Assembly

Credit Procedures - Vehicle Repair, Original Equipment Vehicles Involved

IMPORTANT NOTE

In order to receive credit in a timely manner, as well as to allow us to ensure our recall records are accurate and up to date, it is important that you submit completed recall cards to H-D immediately upon completion of the recall procedure.

Upon completion of the recommended service, send in a properly completed Dealer Service Card, for each vehicle serviced. Write safety recall code "0829" on the card and place a "C" in the letter box.

Package the original rollover valve along with the properly completed Dealer Service Card and send it to: Buell Motorcycle Company, Warranty Return Department, 3801 W. Juneau Avenue, Milwaukee, WI 53208.

Upon receipt of the parts and a properly completed Dealer Service Card, you will be credited 0.8 hours labor, which includes 0.1 hour administration time, and also for return postage. No credit will be issued for parts as replacement parts were sent no charge, transportation paid.

IMPORTANT NOTE

Dealers are not responsible for reimbursing customers who have replaced fuel tank vent valves prior to this recall. Advise customers that they may apply directly to Harley-Davidson for reimbursement of their costs following the procedures outlined in the attached Harley-Davidson Pre-Notification Remedy Reimbursement Program. Provide customer with copy of said document upon request.

Credit Procedures-dealer Stock Valves/valves Sold Over The Counter Not Installed

Remove all affected fuel vent rollover valves (Part No. P0107.8A) from your inventory and recover any uninstalled valves from your retail customers. To receive credit, complete an electronic warranty claim referencing Service Bulletin B-059 in the notes or comments section. Fill in the rest of the claim as follows:

Table 2. Credit for Parts

Claim Type	BDS
Quantity	See Note Below
Event 1, Problem Part No.	P0107.8A
Part Description	Fuel Tank Vent Rollover Valve
Customer Concern Code	9205
Condition Code	3109

NOTE

"Quantity" may vary depending upon what you have in stock and what is recovered from your retail customers. Upon receipt and processing of claim you will receive a bar-coded label requiring return of all affected valves, Part No. P0107.8A. In order to receive credit, part must be returned by due date on bar-coded label.

IMPORTANT NOTE

DO NOT ORDER THE RECALL KITS TO RESTOCK YOUR INVENTORY OR PROVIDE RETAIL REPLACEMENT! (Use Service Part No. P0107.8C)

Credit Procedures - Installed Affected Tanks And Valves

Upon removing all affected installed vent valves and vent valves from affected tanks, complete an electronic warranty claim for each vehicle serviced. Reference Service Bulletin B-059 in the notes or comments section. Fill in the rest of the claim as follows:

Table 3. Vehicle Repair-Installed Over the Counter Parts

Claim Type	BMC/BGW*
Quantity	0
Event 1, Problem Part No.	P0107.8A
Quantity Additional Parts	1
Replacement Part Nos.	P0107.8C-Vent Valve
	Y0305.8B-Cable Strap
	P0106.8-O-ring
Part Description	Fuel Tank Vent Rollover Valve
Primary Labor Code	2569
Time	0.8
Customer Concern Code	9205
Condition Code	3109

NOTE

*This procedure will require a VIN (use BMC if vehicle is within factory warranty, use BGW if vehicle is outside of factory warranty).

Upon receipt and processing of claim you will receive a bar-coded label requiring return of Part No. P0107.8A. In order to receive credit, part must be returned by due date on bar-coded label. When parts are returned, you will be credited as indicated in Table 3.

IMPORTANT NOTE

DO NOT ORDER THE RECALL KITS TO RESTOCK YOUR INVENTORY OR PROVIDE RETAIL REPLACEMENT! (Use Service Part No. P0107.8C)

CREDIT PROCEDURES - REPAIR OF TANKS IN DEALER STOCK

Remove and replace all affected fuel vent rollover valves from tanks in stock (Part No. P0107.8A). To receive credit, complete an electronic warranty claim referencing Service Bulletin B-059 in the notes or comments section. Fill in the rest of the claim as follows:

Table 4. Repair of Tanks in Dealer Stock

Claim Type	BDS
Quantity	0
Event 1, Problem Part No.	P0107.8A-Vent Valve
Additional part needed	P0106.8-O-ring
Quantity,	1
Part Description	Fuel Tank Vent Rollover Valve
Primary Labor Code	Leave Blank
Detail Labor Code	2569
Time	All: 0.7 hr
Customer Concern Code	9205
Condition Code	3109

NOTE

A separate claim needs to be completed for each tank repaired.

Upon receipt and processing of claim you will receive a bar-coded label requiring return of affected valve from tank. In order to receive credit, part must be returned by due date on bar-coded label. When parts are returned, you will be credited as indicated in Table 4.

IMPORTANT NOTE

**DO NOT ORDER RECALL KITS TO REPAIR TANKS IN
YOUR INVENTORY! (Use Service Part No. P0107.8C)**

