

SERVICE BULLETIN

Buell
AMERICAN MOTORCYCLES

B-004

April 1995

NONCOMPLIANCE RECALL 0801 – P/M WHEEL LABELS

GENERAL

Buell Motorcycle Company has determined that the identification used on the tire rims on certain 1995 S2-Thunderbolts fails to conform to Federal Motor Vehicle Safety Standard No. 120 (tire selection and rims).

The P/M polished aluminum tire rims do not include the required weather side label markings designating the rim's nominal dimensions, rim size designation and Buell's DOT certification that the rim complies with all applicable motor vehicle safety standards. In addition, the rim does not include the labels which identify the rim manufacturer and the month and year of production.

DEALER ACTION, AFFECTED VEHICLES

All registered owners were sent the required labels along with a notification letter and instructions on label placement. However, if the customer should request you to affix the labels, the customer must provide the labels that were sent with the notification letter. Install the labels at no charge to the customer.

You are responsible for affixing labels to the front and rear rims of all vehicles in your inventory. The appropriate amount of front and rear labels along with a list of vehicles in your inventory is included with this bulletin. Additional labels can be obtained if needed by calling Sarah Ottallah, Buell Distribution Corporation at 1-414-935-4358.

INSTRUCTIONS

See Figure 1. In order to meet federal regulations, a label must be placed on the front and rear rim of each affected motorcycle. Follow the instructions below.

⚠ CAUTION

Front and rear rim labels are not interchangeable. Match each label to its corresponding rim as shown in Figure 1.

1. Clean rim surface at locations shown in Figure 1.
2. Remove adhesive backing from front label (PM 594 T 17x3.5 DOT). Install front label directly below valve stem on flat area of rim contour.
3. Remove adhesive backing from rear label (PM 594 T 17x5.5 DOT). Install rear label below valve stem on flat area of rim contour.

CREDIT PROCEDURE

After servicing each vehicle in your inventory, complete a Buell Distribution Corporation Warranty claim form P/N 99520-95Y, referencing Noncompliance Recall 0801 in the "Description of Repair" section. Fill in the rest of the claim as follows.

Claim Type	BRC
Primary Labor Code	2103
Time	0.2 (includes 0.1 admin time)
Customer Concern Code	9902
Condition Code	9110

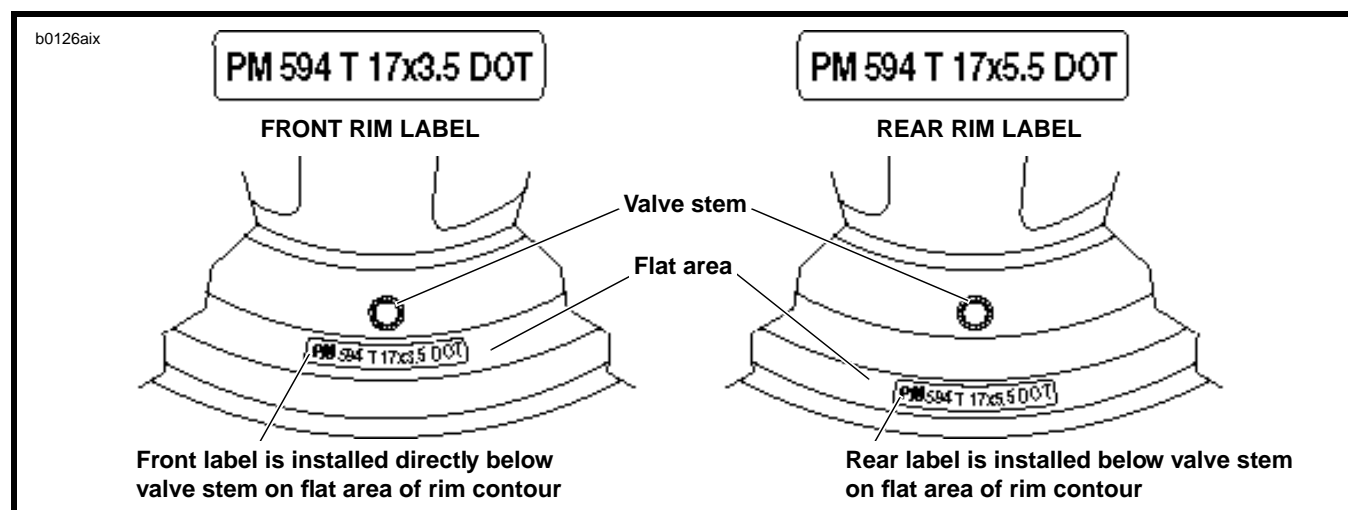


Figure 1. Label Placement

ROUTING	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	LEAD TECHNICIAN	TECHNICIAN NO. 1	TECHNICIAN NO. 2	TECHNICIAN NO. 3	TECHNICIAN NO. 4	RETURN THIS TO:
INITIAL HERE									

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INSTRUCTION SHEET



Orig. 4/95

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The tire rims do not include the required weather side label markings designating the rim's nominal dimensions, rim size designation and Buell's DOT certification that the rim complies with all applicable motor vehicle safety standards. In addition, the rim does not include the labels which identify the rim manufacturer and the month and year of production.

INSTRUCTIONS

See Figure 1. In order to meet federal regulations, a label must be placed on the front and rear rim of each affected motorcycle. Follow the instructions below. Should you wish to have your dealer affix the labels for you, please take your motorcycle back to your selling dealer for this purpose, at no charge to you.

1. Clean rim surface at locations shown in Figure 2.

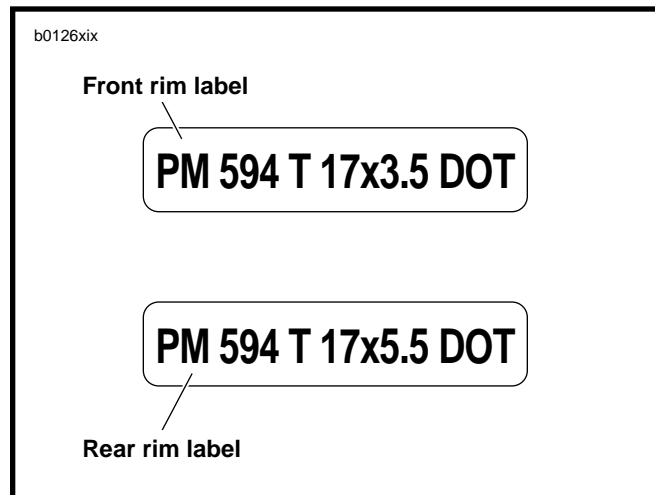


Figure 1. Labels

2. Remove adhesive backing from front label (PM 594 T 17x3.5 DOT). Install front label directly below valve stem on flat area of rim contour.
3. Remove adhesive backing from rear label (PM 594 T 17x5.5 DOT). Install rear label below valve stem on flat area of rim contour.

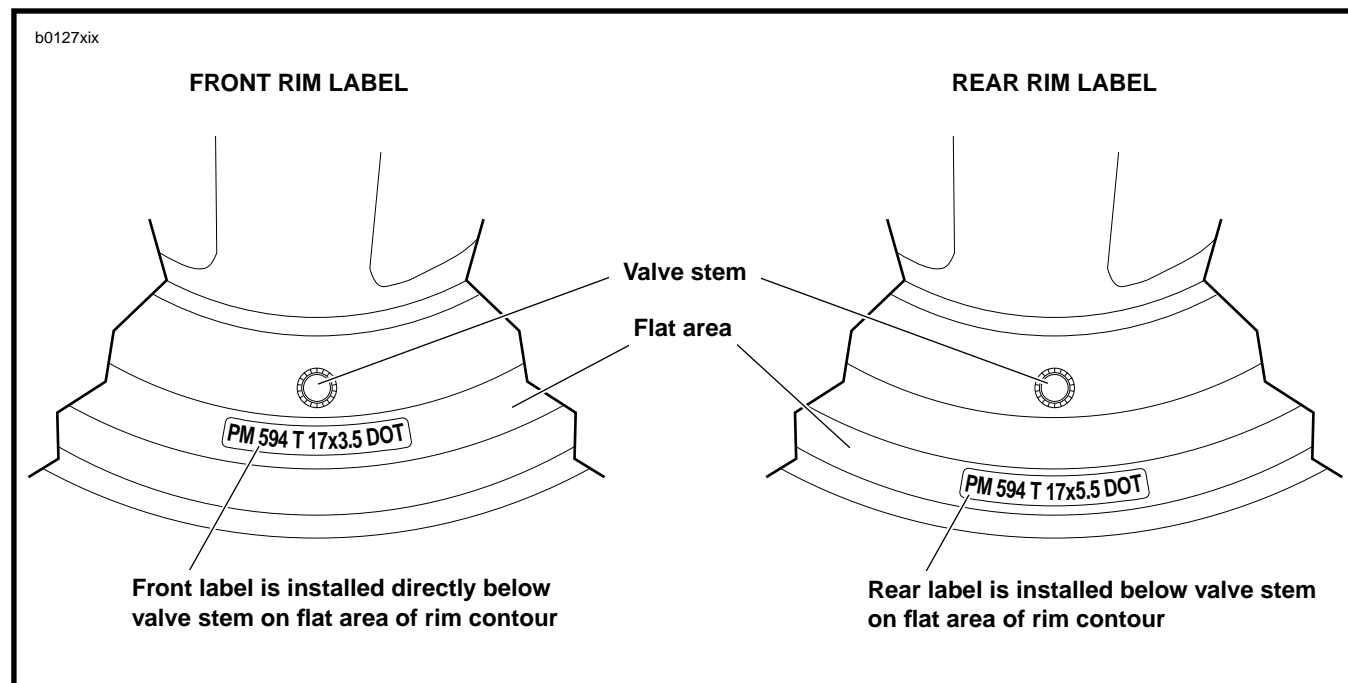


Figure 2. Label Placement