

SERVICE BULLETIN



M-1263

October 14, 2009

TWIN CAM CRANKCASE DOWEL O-RINGS LITERATURE UPDATE

Purpose

To inform dealers that, as a running change for late 2007 model year Twin Cam engines, the O-rings on the hollow dowels that align the crankcase halves were eliminated. This change also affects replacement crankcases.

Motorcycles Affected

Late 2007 and later Twin Cam models.

Required Dealer Action

See Figure 1. When servicing the crankcase on Twin Cam engines, do not install an O-ring on the hollow dowels unless there is an O-ring groove.

We recently discovered an error in some of our service literature. Please remove step 5 from:

- BOTTOM END OVERHAUL: ASSEMBLY, Crankcase - Dyna models service manual (Part No. 99481-08).
- CRANKCASE ASSEMBLY, Assembly - all remaining service manuals listed in Table 1.

Table 1. Service Literature Affected

| Service Manual Name | Number | Section |
|--------------------------|----------|---------|
| 2008 Dyna Service Manual | 99481-08 | 3-47 |
| 2008 FLHTCUSE3 | 99500-08 | 3-6 |
| 2008 FLHRSE4 | 99600-08 | 3-6 |
| 2008 FXDSE2 | 99525-08 | 3-6 |
| 2008 FXSTSSE2 | 99494-08 | 3-6 |
| 2009 FLHTCUSE4 | 99500-09 | 3-7 |
| 2009 FLTRSE3 | 99600-09 | 3-7 |
| 2009 FXDFSE | 99525-09 | 3-7 |
| 2009 FXSTSSE3 | 99494-09 | 3-7 |
| 2010 FLHTCUSE5 | 99500-10 | 3-8 |
| 2010 FLHXSE | 99600-10 | 3-8 |
| 2010 FLSTSE | 99494-10 | 3-8 |
| 2010 FXDFSE2 | 99525-10 | 3-8 |

- These changes also apply to translated service manuals.
- Also make a note in your 2007 service manuals that this late running change occurred.

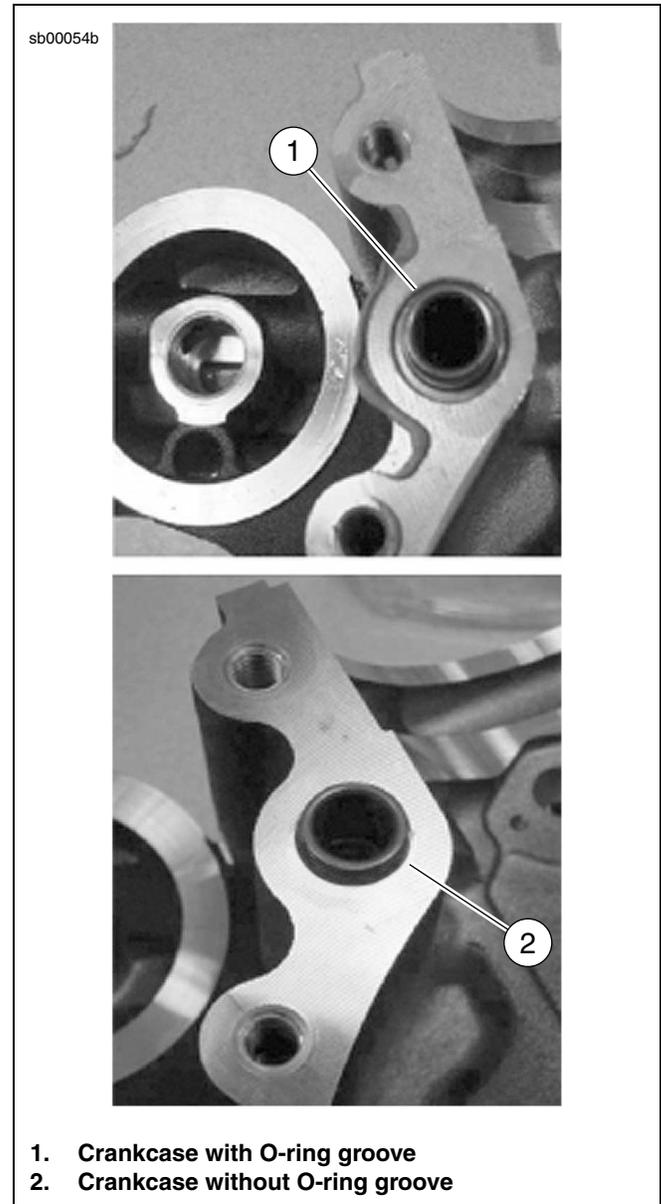


Figure 1. Crankcase Dowels

IMPORTANT NOTE

In the interest of preserving customer safety and satisfaction, always check for outstanding recalls whenever any motorcycle is brought into your dealership for either maintenance or service.

| ROUTING | SERVICE MANAGER | SALES MANAGER | PARTS MANAGER | WARRANTY PROCESS MANAGER | LEAD TECHNICIAN | TECHNICIAN NO.1 | TECHNICIAN NO. 2 | TECHNICIAN NO. 3 | RETURN THIS TO |
|--------------|-----------------|---------------|---------------|--------------------------|-----------------|-----------------|------------------|------------------|----------------|
| INITIAL HERE | | | | | | | | | |

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