SERVICE BULLETIN

M-1209

Safety Recall Code 0132

July 5, 2007



2006 VRSCR EXHAUST SHIELD RECALL

Purpose

Harley-Davidson has determined that a condition affecting motor vehicle safety exists on 2006 VRSCR model vehicles. These vehicles have a condition whereby the pant leg of some riders can have direct contact with the exhaust pipe. This condition could cause the pant leg to char or burn, which could lead to the possibility of injury to the rider.

In the interest of motor vehicle safety and customer satisfaction, Harley-Davidson has elected to initiate a voluntary recall (0132). Recall 0132 consists of installing an additional exhaust shield on the inner side of the rear exhaust pipe, preventing the risk of the rider pant leg having direct contact with the exhaust pipe. You may sell **but not deliver** any affected motorcycles to your customers until the remedy is completed.

Motorcycles Affected

This recall applies to all 2006 VRSCR model motorcycles built prior to 2/16/06. A VIN list specific to vehicles shipped to your dealership is available via h-dnet.com and is no longer attached to mailed bulletins. This list may be found by following this path:

h-dnet.com/Service/SafetyCampaign and ProductCampaign/SafetyCampaign and Open VIN lists. Select 0132 campaign to view VIN list.

NOTE

If the vehicle does not appear on your dealer VIN list, refer to Safety and Product Campaign History by VIN link to verify if vehicle is affected.

Customer Notification

In accordance with Federal regulations administrated by NHTSA, Harley-Davidson Motor Company, Inc. will provide notice to all owners of record of affected products with direction to bring the vehicle in for the recall service.

To protect the safety of our riders, it is our mutual responsibility to ensure the recall service is performed on all affected motorcycles. Therefore, we strongly urge you to perform the recall service even if the motorcycle was not purchased from your dealership.

You are also required to perform the recall service on all affected vehicles in your dealership inventory prior to delivering, renting or leasing those vehicles.

If you are not sure that a safety recall has been completed on a particular motorcycle, check the recall records available on TALON and h-dnet.com.

IMPORTANT NOTE

Because only registered owners will receive notification from us, we request that you contact any owners of vehicles that your records show as unregistered. Advise them of the safety recall and make arrangements for them to come in for recall service. We also require that you provide us with their names, addresses and V.I.N.s as soon as possible to enable us to mail them an owner's letter, as required by the National Traffic and Motor Vehicle Safety Act (as amended).

Kit Ordering Information

Initial wave shipments of recall kits (Part No. 94571) will be made the week of July 2, 2007.

All kits will be shipped no charge, transportation paid via UPS1.

If additional kits are needed, fill in the attached order form and fax it to the Warranty department at 414-343-8346. You must include your dealer name, address and dealer number.

NOTES

- No kit orders will be accepted prior to the termination of the wave shipment date. Orders received prior to the termination of the wave shipments will be discarded. A termination notice will be sent.
- Upon completion of the recall on any vehicle, please be certain to follow the instructions listed under "Credit Procedure" and submit your recall claims promptly.
- You must have submitted claims for 75% of the kit quantities that have been shipped to your dealership, before additional orders will be processed.

IMPORTANT NOTE

In the interest of preserving customer safety and satisfaction, always check for outstanding recalls whenever any motorcycle is brought into your dealership for either maintenance or service.

ROUTING	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	LEAD TECHNICIAN	TECHNICIAN NO.1	TECHNICIAN NO. 2	TECHNICIAN NO. 3	WARRANTY PROCESS MANAGER	RETURN THIS TO
INITIAL HERE									

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Required Dealer Action

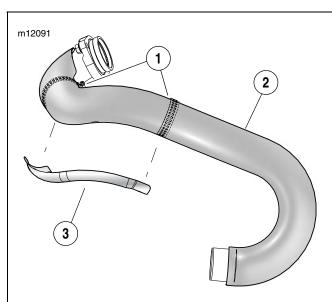
Inspection

See Figure 1. If the vehicle is equipped with an original rear exhaust pipe (header) which does not have the inner exhaust shield installed, proceed to the installation instructions.

If the recall is unable to be performed due to non-original exhaust components, file the proper claim recommended under Credit Procedures.

Inner Exhaust Shield Installation

- See Figure 1. Loosen both worm drive clamps (1) on the upper portion of the rear exhaust pipe.
- Slide the **new** inner exhaust shield (3) against the exhaust pipe and into the clamps. The clamps should rest on the indented ends of the inner exhaust shield.
- 3. Tighten both clamps securely.



- 1. Worm drive clamps (under outer exhaust shield)
- 2. Outer exhaust shield on rear exhaust pipe
- 3. Inner exhaust shield

Figure 1. Inner Exhaust Shield Installation on Rear Exhaust Pipe

Table 1. Safety Recall Code 0132 Kit 94571 Contents

Item	Part No.	Quantity
Heat shield	66820-06	1

Credit Procedures for all Talon/ h-dnet.com/Lightspeed Warranty Claim Systems Users

For each vehicle on which it is **necessary to install an inner exhaust shield**, file an electronic recall claim as follows:

Entry Field	Enter		
Claim Type	SRC		
Event Problem Part	65111-01		
Quantity	Leave blank		
Primary Labor Code*	2652		
Time	0.1		
Customer Concern Code*	0132		
Condition Code	9981		
Replacement Part #	94571		
Quantity	1		
+			

^{*} These new codes may need to be downloaded into your system.

For each vehicle on which it is not possible to perform the recall service due to the installation of non-original components, file an electronic recall claim as follows:

Entry Field	Enter		
Claim Type	SRC		
Event Problem Part	65111-01		
Quantity	Leave blank		
Primary Labor Code*	2653		
Time	0.1		
Customer Concern Code*	0132		
Condition Code	9982		
* These new ender may need to be developeded into your			

^{*} These new codes may need to be downloaded into your system.

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For each vehicle on which after inspection it is **determined** that inner exhaust shield has already been installed, file an electronic recall claim as follows:

Entry Field	Enter
Claim Type	SRC
Event Problem Part	65111-01
Quantity	Leave blank
Primary Labor Code*	2654
Time	0.1
Customer Concern Code*	0132
Condition Code	9983

^{*} These new codes may need to be downloaded into your system.

Upon the timely receipt and processing of the recall claim, you will be credited 0.1 hour of labor for any of the recall procedures stated above, plus appropriate market administrative time. The recall record will be updated.

NOTE

Each vehicle recall completion must be filed on an individual claim. Please do not submit additional warranty events on these claims.

Credit Procedures for all other Warranty Claim System Users

For each vehicle serviced, file a claim supplying all necessary information as follows.

Correction Only Required

- Dealer Number
- Repair Order Number
- Claim Date
- Product Campaign (0132)
- · Fix I.D. (C) New inner exhaust shield installed
- Full seventeen-character V.I.N.

Upon receipt and processing of the transmitted information, you will receive appropriate credit for your market, including 0.1 hour labor, plus appropriate market administrative time.

Unable to Perform Recall Due to the Installation of Non-Original Exhaust Components

- · Dealer Number
- · Repair Order Number
- Claim Date
- Product Campaign (0132)
- Fix I.D. (U) Unable to perform recall
- Full seventeen-character V.I.N.

Upon receipt and processing of the properly completed recall claim information, you will receive appropriate credit for your market, including 0.1 hour labor, plus appropriate market administrative time.

Inspection Revealed That Inner Exhaust Shield Already Installed

- Dealer Number
- Repair Order Number
- Claim Date
- Product Campaign (0132)
- Fix I.D. (I) Inspection only
- Full seventeen-character V.I.N.

Upon receipt and processing of the properly completed recall claim information, you will receive appropriate credit for your market, including 0.1 hour labor, plus appropriate market administrative time.

NOTE

Each vehicle recall completion must be filed on an individual claim. Please do not submit additional warranty events on these claims.

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^{**} Reimbursement for inspections will only apply to vehicles which have not been previously inspected and/or remedied under this recall, based on vehicle's campaign status on h-dnet or TALON.



HARLEY-DAVIDSON MOTOR COMPANY P.O. BOX 594, MILWAUKEE, WI U.S.A 53201 PARTS & ACCESSORY ORDER

TYPE CODE	ORDER TYPE	VEHICLE
R	REGULAR	IDENTIFICATION
Р	POLICE	NUMBER
D	DOWN VEHICLE	
W	WARRANTY	
RC	RECALL	

WARRANTY CLAIM NO.	
ORDER TYPE	RC
DEALER NO.	
ORDER DATE	
DEALER ORDER	

M-1209 SAFETY RECALL CODE 0132

s	NAME	s	NAME		
L		ī	ADDRESS SAME	FOR OFF	ICE USE ONLY
D	ADDRESS	Р	ADDRESS	ACCT.	1744132
T 0	CITY/STATE/ZIP	T 0	CITY/STATE/ZIP	FRT. ACCT	1744132

QUANTITY	PART NUMBER	
	94571	Code 0132: 2006 VRSCR Exhaust Shield Recall Kit
		NOTE: All orders are subject to approval. You may not receive the total quantity
		of kits ordered due to parts availability. If this happens, please submit another
		order for the balance, following all order procedures indicated in the Service Bul-
		letin. Fax orders to the warranty department: 414-343-8346. You must include
		your dealer name, address and your dealer number.
		RECALL CODE 0132
		CODE
		TO ALL US
		REUN

DO NOT USE FOR CORRESPONDENCE

ALL ORDERS SUBJECT TO ACCEPTANCE AT MILWAUKEE, WI 53201

All goods covered by this order, including goods back-ordered, will be billed at prices current at the time of shipment. Goods are purchased for resale and delivery is made to purchaser F.O.B. factory, Milwaukee, Wisconsin or other point of origin. If accepted, this order as accepted shall be subject to availability of goods to seller for delivery to purchaser. Any delay in shipment shall not relieve purchaser of responsibility for his accepted order and seller shall not be liable for any loss or damage due to delay in shipment or failure to deliver. Any request for cancellation of this order or any part thereof must be received by seller prior to the date of shipment, and in case of reconsignment or return of goods to seller, purchaser shall pay the entire cost connected therewith, plus zero, ten or twenty-five percent of selling price, as determined by Company policy from time to time, as liquidated damages for loss of sale. Purchaser will be responsible for collection and payment of all Federal, State and local taxes that apply on the retail sales.

