

SERVICE BULLETIN



M-1127

November 15, 2002

TWIN CAM UPPER CONNECTING ROD BUSHING SPECIFICATIONS

Purpose

Please be advised that the upper connecting rod bushing specifications in the service manuals are not correct. See REQUIRED DEALER ACTION for the correct specifications.

Motorcycles Affected

All 1999 thru 2003 Twin Cam engines that require possible replacement of the upper connecting rod bushing.

Required Dealer Action

Use the following specifications when measuring for wear or after reaming and honing.

Table 1. Manufacturing Tolerance

Connecting Rod	IN.	MM
Piston pin fit (loose)	0.0007-0.0012	0.018-0.030

Table 2. Service Wear Limit

Connecting Rod	REPLACE IF WEAR EXCEEDS	
	IN.	MM
Piston pin fit (loose)	0.002	0.051

IMPORTANT NOTE

In the interest of preserving customer safety and satisfaction, always check for outstanding recalls whenever any motorcycle is brought into your dealership for either maintenance or service.

ROUTING	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	LEAD TECHNICIAN	TECHNICIAN NO.1	TECHNICIAN NO. 2	TECHNICIAN NO. 3	TECHNICIAN NO. 4	RETURN THIS TO
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