

# SERVICE BULLETIN



M-1098

April 28, 2000

## XL GEARCASE GASKETS

### General

Late production 1999 Sportster and Buell engines use the model year 2000 gearcase cover and gasket. If the cover is removed and re-installed, care must be taken to install the correct gasket, or oil starvation can occur. The 2000 gasket (25263-90C) **MUST** be used with the 2000 style gearcase cover.

#### NOTE:

*The 2000 gasket (25263-90C) can retrofit cam covers to 1991.*

#### CAUTION

If a 25263-90B gasket is installed on a 2000 style gearcase cover, oil starvation can occur to the top end. Oil starvation can result in engine damage.

### V.I.N. Range

Model Year 1999 XL Motorcycles with engine numbers XX99-158-XXX to XX99-176-XXX have the 2000 cam cover and must use 25263-90C.

#### NOTE:

*The XL engine gasket kit 17026-91B has superseded to 17026-91C. The 17026-91C gasket kit contains the 25263-90C cam cover gasket.*

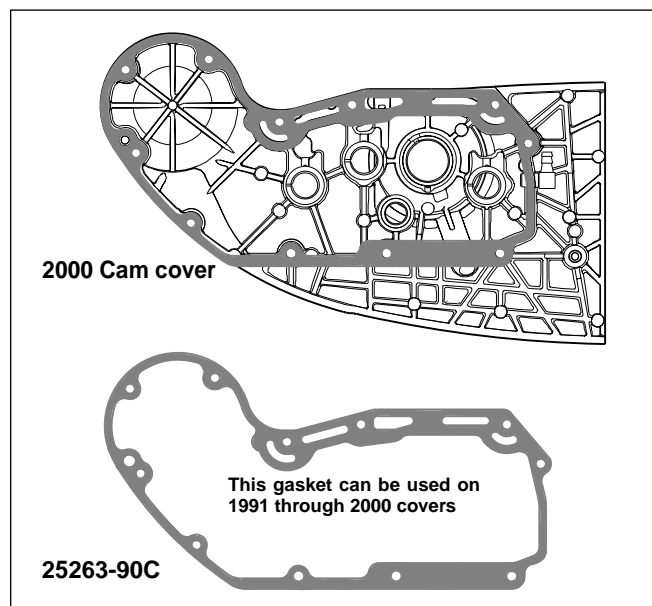


Figure 1. 2000 Cam cover and gasket

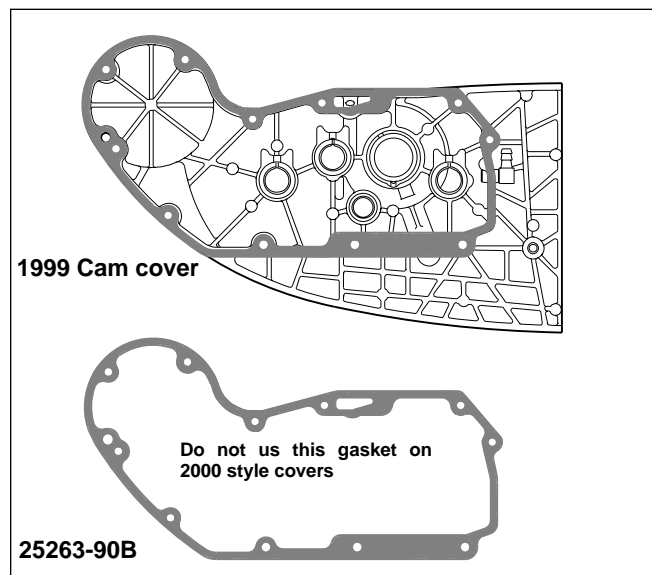


Figure 2. 1999 Cam cover and gasket

Table 1.2000 Harley-Davidson® Inc.

ROUTING	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	LEAD TECHNICIAN	TECHNICIAN NO. 1	TECHNICIAN NO. 2	TECHNICIAN NO. 3	TECHNICIAN NO. 4	RETURN THIS TO:
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