

# SERVICE BULLETIN



M-1073A

OCTOBER 12, 1998

## TOUR-PAK LID GASKET MODIFICATION

### General

Harley-Davidson has become aware of the possibility of excessive rattle associated with some Tour-Pak equipped motorcycles manufactured between Jan 1, 1997 (late 1997 models) and Jan 1, 1998 (early 1998 models). The rattle is caused by excessive clearance between lid and gasket.

### Purpose

A Tour-Pak lid gasket modification has been developed for owners of these vehicles that experience the rattle problem. This Bulletin gives information on a supplemental gasket kit P/N 93837 designed to eliminate King Tour-Pak lid rattle.

### Dealer Action

1. Refer to applicable Service Manual and remove Tour-Pak lid hinge pins and tether cable (Figure 1). Place lid upside down on a surface that will provide suitable paint protection.
2. Obtain 3M 847 (H-D P/N 99618-60), Tru-bond rubber adhesive, or a rubber adhesive of equivalent quality (not supplied).
3. Thoroughly clean existing gasket using alcohol and a lint free cloth or equivalent. Make sure to remove all traces of dirt, debris and protectants.
4. Divide the supplemental gasket into two sections by carefully tearing gasket squarely down the middle.
5. Prior to applying adhesive, test fit dry gasket sections by laying over existing gasket. Make sure gaskets lay naturally over existing gasket. Remove supplemental gaskets.
6. See Figure 2. Distribute a thin coat of adhesive to both a supplement gasket section and to radius of existing gasket in which supplemental gasket will be applied.
7. Refer to Figure 3. Starting at point (A), form supplemental gasket section into radius (Figure 2) of existing gasket stopping a point (B). Trim gasket using razor blade or other suitable cutting tool to obtain a uniform front to back seal. Do NOT stretch supplemental gasket section. Allow the gasket section to lay naturally on the existing gasket.
8. Repeat Steps 5 and 6 for second supplemental gasket section. Trim as necessary to obtain a good tight butt seal against first gasket section without overlap.

9. Reinstall Tour-Pak hinges and tether cable according to instructions in applicable Service Manual.

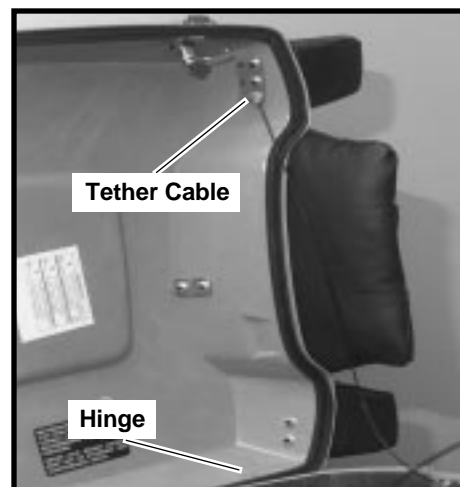


Figure 1.

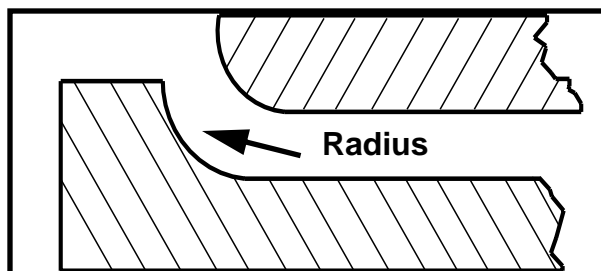


Figure 2.

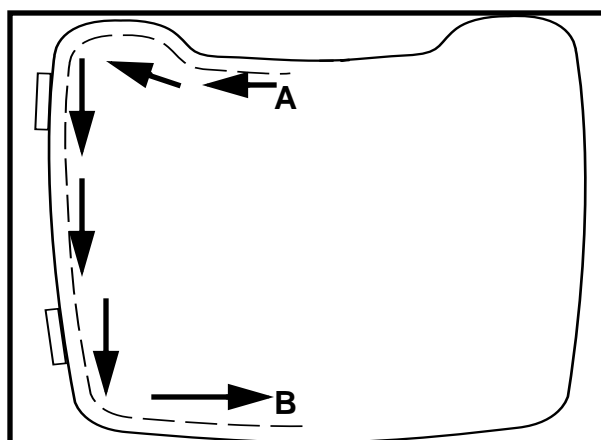


Figure 3.

ROUTING	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	LEAD TECHNICIAN	TECHNICIAN NO.1	TECHNICIAN NO. 2	TECHNICIAN NO. 3	TECHNICIAN NO. 4	RETURN THIS TO
INITIAL HERE									

## Credit Procedure

After servicing each vehicle, complete a regular warranty claim referencing Service Bulletin M-1073A in the "Description of Repair or comments" section of the claim. Fill in the rest of the claim as follows:

CLAIM	MC, GDW*
QUANTITY	1
PROBLEM PART NO.	93837
PART DESCRIPTION	COVER GASKET
PRIMARY LABOR CODE	6277
TIME	0.3 HOUR
CUSTOMER CONCERN CODE	9203
CONDITION CODE	3103
* MC for In Warranty Vehicle, GDW for Vehicle Out of Warranty. If vehicle is within the affected build range and is also out of warranty, you will not need to obtain prior authorization.	

Send a separate claim for each vehicle serviced. Upon receipt of the claim, you will be credited 0.3 hours labor and the appropriate amount for parts which includes cost of the adhesive.