

SERVICE BULLETIN



M-1072

AUGUST 21, 1998

FLTR (ROAD GLIDE) HEADLAMP ASSEMBLY MOUNTING CLIPS

Purpose

This Bulletin gives information on improved headlamp assembly mounting clips, Part No. 67981-98A. The new clips have been used in late 1998 production and all 1999 production. The new clip is **black**; the old clip, Part No. 67981-98 is **green**. If you encounter a loose headlamp assembly, replace the three green clips with the new black clips. The following procedure provides instructions for this repair.

Procedure

NOTE

See Figure 1. To check what clips are installed, shine a light into the adjuster hole and check the color of the clip.

1. Refer to Section 2 of FLT Service Manual. Remove outer fairing.
2. Refer to Section 8 of FLT Service Manual. Remove headlamp assembly from fairing.
3. Unscrew and remove old green clips from hex adjuster studs.
4. Install new black clips on hex adjuster studs.
5. Install headlamp assembly in outer fairing.
6. See Figure 2. Preset hex adjuster studs to the lengths shown.
7. Refer to Section 2 of FLT Service Manual. Install outer fairing.
8. Refer to Section 8 of FLT Service Manual. Check, and if necessary adjust headlamp beams.

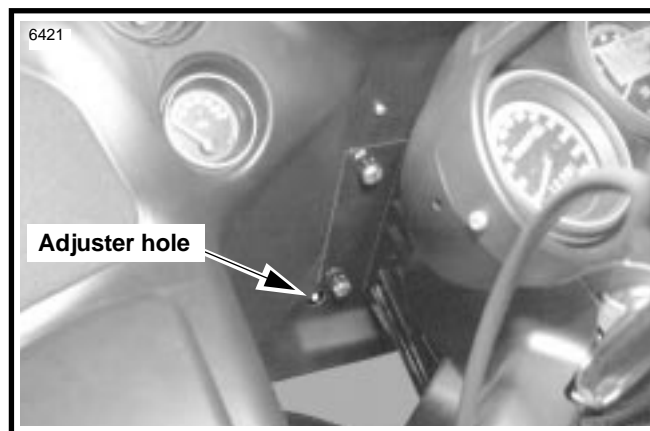


Figure 1. Headlamp Adjuster Hole (Left Side)

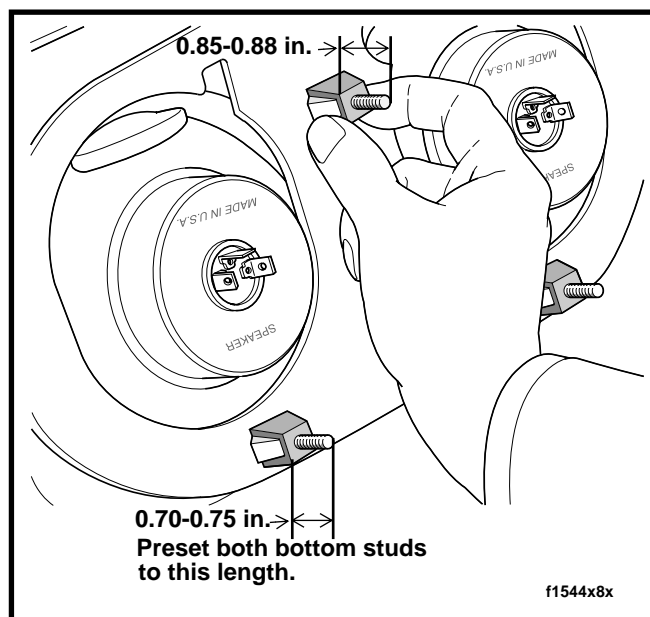


Figure 2. Presetting Adjuster Studs

ROUTING	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	LEAD TECHNICIAN	TECHNICIAN NO.1	TECHNICIAN NO. 2	TECHNICIAN NO. 3	TECHNICIAN NO. 4	RETURN THIS TO
INITIAL HERE									

Credit Procedure

After servicing each vehicle, complete a regular warranty claim form referencing Service Bulletin M-1072 in the "Description of Repair" section of the form. Fill in the rest of the claim as follows:

CLAIM	PRD or MC *
QUANTITY	0
PROBLEM PART NO.	67981-98
PART DESCRIPTION	HEADLAMP CLIP
ADDITIONAL PART QTY.	3
ADDITIONAL PART NO.	67981-98A
ADDITIONAL PARTS DESCRIPTION	NEW HEADLAMP CLIP
PRIMARY LABOR CODE	5189
TIME	0.4 HOUR
CUSTOMER CONCERN CODE	9203
CONDITION CODE	3103
* Claim type is dependent upon the status of vehicle - (PRD unsold, in stock or MC - retailed to customer).	