

SERVICE BULLETIN



M-1031

November 25, 1992

SAFETY RECALL CODE 080 FRONT WHEEL BRAKE DISC RETAINING SCREWS AND DYNA GLIDE JIFFY STAND MOUNTING SCREW

General

Harley-Davidson has learned that some screws (Part No. 3655) used on 1993 models manufactured from October 2nd through November 2nd, 1992 do not meet specified strength requirements.

The Part Number 3655 screw is used in three separate applications on 1993 models: mounting the front wheel brake disc(s) (all models); mounting the jiffy (kick) stand spring anchor (FXD models only); and mounting the front wheel hub cap (FXR and XL models only).

As a precautionary measure, Harley-Davidson recently elected to initiate a voluntary recall in the interest of motor vehicle safety. This voluntary recall applies only to 1993 motorcycles manufactured during the October 2nd through November 2nd period. The possible problem will be remedied by replacing all the Part Number 3655 screws on all potentially affected motorcycles.

The front wheel brake disc(s) retaining screws must be replaced on all the potentially affected vehicles. The front cast wheel hub cap retaining screws, as applicable, must be replaced on all the potentially affected vehicles. Additionally, all Dyna models manufactured during this period must have the jiffy stand spring anchor screw replaced.

We have attached a list that contains both registered owners of vehicles and unregistered vehicles delivered to your dealership which are involved in this campaign. To ensure the safety of all affected riders, it is your responsibility to perform the required service on all potentially affected vehicles even if the motorcycle was not purchased from your dealership. We are enclosing sufficient blank Dealer Service Cards for those vehicles. If necessary, additional cards are available through the Harley-Davidson Service Department.

If you are not sure that a safety recall has been completed on a particular motorcycle or if a motorcycle is involved in a particular recall campaign, contact the Harley-Davidson Recall Information Line at 1-800-448-1708 for a computer

check of our recall records.

WARNING

Because only registered owners as shown on the attached list will receive notification from us, we request that you contact any owners of vehicles still listed as unregistered. Advise them of the safety recall and make arrangements for them to come in for recall service. We also require that you provide us with their names, addresses, and VIN's as soon as possible to enable us to mail them an owner's letter as required by the National Traffic and Motor Vehicle Safety Act as amended.

Your estimated requirements of code 080 kits, Part Number 93682, will begin on November 30, 1992. If additional kits are needed, order them on the attached green 080 order form. Kits ordered on this form will also be sent no charge, transportation paid.

Procedure

FRONT WHEEL BRAKE DISCS

Remove each screw, one at a time, and replace it with one of the replacement screws provided. DO NOT remove the wheel or hub cap. Replace any locknuts removed, with those provided in the kit. Tighten screws to 16 - 24 ft-lbs torque.

DYNA JIFFY STAND

1. Place vehicle on lift, with jiffy stand retracted.

CAUTION

Do not over-stretch spring or you will have to replace it.

2. Use hook attachment from Snap-on® pick set, Part No. YA-145, and unhook jiffy stand spring from chassis post.
3. Replace jiffy stand mount screw. Tighten screw to 15 - 19 ft-lbs torque.
4. Install spring using Snap-on® hook attachment.

ROUTING	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	LEAD TECHNICIAN	TECHNICIAN NO. 1	TECHNICIAN NO. 2	TECHNICIAN NO. 3	TECHNICIAN NO. 4	RETURN THIS TO
INITIAL HERE									

1992 Harley-Davidson, Inc.

Credit Procedure

1. After servicing each vehicle, be sure to completely fill out the special Dealer Service Card provided. For each vehicle serviced, place a "C" in the letter box and a "1" in the quantity box. Fill in your Dealer Account Number, VIN (Vehicle Identification Number), your dealership name and address and the owner information, if blank.
2. Package the original, replaced screws and the properly completed Dealer Service Card.
3. Attach a return address P-Label, Form Number 1248 to the outside of the package.
4. Upon receipt of the replaced screws and the properly completed Dealer Service Card, you will be credited for postage and labor. The labor time, will be credited per the chart below. Credit will not be issued for parts because they were shipped no charge, transportation paid.

Flat Rates and Models

Models	Vehicle Configuration	Kit Quantity	Repair Time*
CFM BLL, BNL, BJL, BKL ELL	Spoke wheel	1	0.2
CAM, CEM, CAP BML EAL, EGL, EML DJL, FAL DML, DPL DAL, DFL, EDL	Cast wheel	2	0.3
GEL	Spoke wheel & jiffy stand	1	0.3
GDL	Cast wheel & jiffy stand	2	0.4

* Includes administrative time.



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NAME _____

ADDRESS _____

CITY/STATE/ZIP _____

S H I P NAME _____
ADDRESS **SAME** _____
CITY/STATE/ZIP _____

DEALER ORDER
ORDER DATE
DEALER NO.
ORDER TYPE
D-W
WARRANTY CLAIM NO.

FOR OFFICE USE ONLY
ACCT: 173-772.2
FRT: 173-772.3 ACCT:

[illegible]

NOTE: All orders subject to approval. You may not receive the total quantity of kits ordered, due to parts availability. If this happens, the remainder of the quantity ordered will go on future order status until parts become available.

WARRANTY CODE 080

PLEASE USE PART NUMBERS
DO NOT USE FOR
CORRESPONDENCE

ALL ORDERS SUBJECT TO ACCEPTANCE AT MILWAUKEE. WI 53201

All goods covered by this order, including goods back-ordered, will be billed at prices current at the time of shipment. Goods are purchased for resale and delivery is made to purchaser F.O.B. factory, Milwaukee, Wisconsin or other point of origin. If accepted, this order is deemed to subject to availability of goods to seller for delivery to purchaser. Any delay in shipment shall not relieve purchaser of responsibility for his acceptance of order and seller shall not be liable for any loss or damage due to delay in shipment of materials to deliver. Any request for cancellation of this order by either party thereof must be received by seller prior to the date of shipment, and in case of reshipment or return of goods to seller, purchaser shall pay the entire cost connected therewith, plus two (2) or twenty-five (25) percent of selling price, as determined by Company policy from time to time. Purchaser will be responsible for collection and payment of all Federal, State and Local taxes that apply on the sale of goods.

PLEASE USE PART NUMBERS
DO NOT USE FOR
CORRESPONDENCE

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