

SERVICE BULLETIN



M-1027A

August 18, 1992

1992 RUNNING CHANGES

GENERAL

This Service Bulletin contains corrections that have been made to Service Bulletin M-1027. When you receive this bulletin, discard M-1027 and replace it with this Service Bulletin.

As a product improvement, Harley-Davidson has made running changes in 1992 that significantly improve the quality of our motorcycles.

IMPROVED CYLINDER BASE GASKETS

Return the cylinder base gaskets in your inventory and restock with Part No. 16774-86C. Return the gaskets with a properly completed warranty claim form referencing this bulletin in the remarks section, following normal warranty procedure. Upon receipt of your claim form at Harley-Davidson you will be credited for parts and return postage. When ordering cylinder base gaskets, use the new Part Number.

CAMSHAFT CRANKCASE NEEDLE BEARING

Beginning approximately January, 1992, Harley-Davidson began using a new camshaft crankcase caged needle bearing in 1340cc engines. The new bearing offers a greatly improved life span over the previous caged needle bearing. The service department is concerned that technicians may remember a bearing used in the past with a similar appearance. This is not the same bearing. It is a better quality than the previous bearing. The new needle bearing has the same Part No., 9058, as the old bearing. When you order Part No. 9058, you will receive the new needle bearing.

GREASE FITTINGS

Harley-Davidson has a new grease fitting, 9851B. This fitting will retrofit in ALL situations, unlike the 9851A, which retrofits in most situations. Return your 9851A grease fittings on an E-form, referencing this Service Bulletin and you will be credited for parts and return postage.

When you order grease fittings, use the new Part No. 9851B.

ROUTING	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	LEAD TECHNICIAN	TECHNICIAN NO. 1	TECHNICIAN NO. 2	TECHNICIAN NO. 3	TECHNICIAN NO. 4	RETURN THIS TO
INITIAL HERE									