

SERVICE BULLETIN



M-1010

February 22, 1991

SAFETY RECALL 073 ADDENDUM XLH - FXR FRONT BRAKE CALIPER UPPER MOUNTING BOLT RETURN OF UNUSED PARTS FROM DEALER STOCK

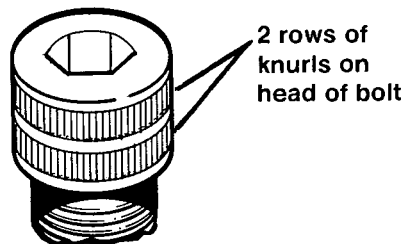
General

Any remaining dealer stock of H-D Part No. 855 (front brake caliper upper mounting bolts) must not be installed in motorcycles for the reasons detailed in Service Bulletin M-1004 (Safety Recall 073), dated November 6, 1990. These particular bolts have been replaced by H-D Part No. 855A mounting bolts.

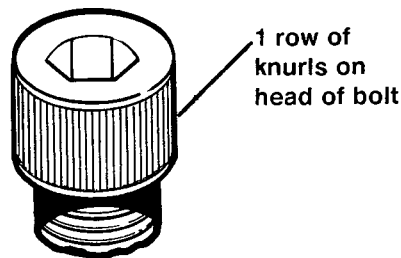
Bolt (Part No. 855) and bolt (Part No. 855A) may be distinguished from each other by the number of rows of knurls on the head of each respective bolt. See illustration. **Bolt (Part No. 855) has two rows of knurls on its head. New replacement bolt (Part No. 855A) has one row of knurls on its head.**

Credit Procedure

1. All of your unused parts inventory of bolt (Part No. 855) should be immediately returned to Harley-Davidson, Inc.
2. Return all bolts (Part No. 855) with a Warranty Claim Form referencing this Service Bulletin M-1010 (Safety Recall 073 Addendum).
3. Attach a return address P-label, Form No.1248, to the outside of the package.
4. Upon our receiving the package, you will receive full credit for both the parts and the return postage.



BOLT (Part No. 855)
(return to Harley-Davidson, Inc. for credit)



**NEW REPLACEMENT BOLT
(Part No. 855A)**

Front Brake Caliper Upper Mounting Bolt - Identification by Number of Rows of Knurls on Bolt Head

ROUTING	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	LEAD TECHNICIAN	TECHNICIAN NO. 1	TECHNICIAN NO. 2	TECHNICIAN NO. 3	TECHNICIAN NO.4	RETURN THIS TO
INITIAL HERE									