

# SERVICE BULLETIN



**M-947**

**MAY 11, 1987**

## 1987 1/2 CYLINDER STUD AND CYLINDER BASE GASKET

See figure 1. The purpose of this bulletin is to alert dealers to a new type of cylinder stud and a new cylinder base gasket, introduced for ease of manufacturing and assembly procedures.

**NOTE**

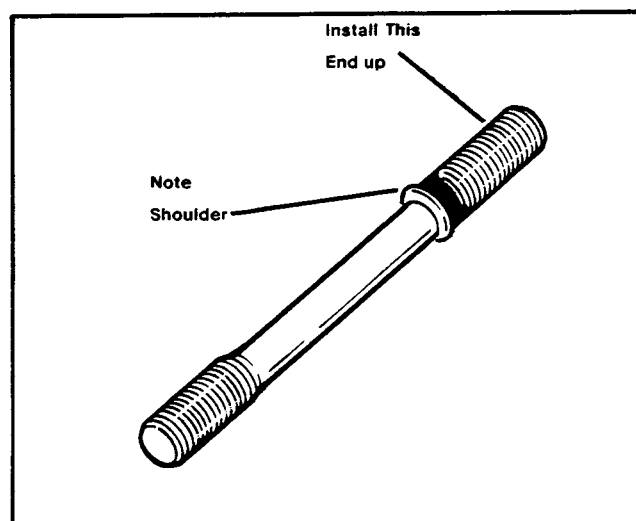
- The new gasket will work with all of the earlier Evolution studs, but the new stud will work **only** with the new gasket*
- All late 1985 and later parts, including cylinder head screws and washers, can be used with the new studs and gaskets.*

These changes will be running changes. When current inventory of cylinder studs and base gaskets is exhausted, you will receive the new studs and base gaskets when ordering parts.

Part No.'s	Description
16832 - 86A	XLH Studs
16837 - 85A	Big Twin Studs
16774 - 86A	Cylinder Base Gasket - XLH and Big Twin

## CAUTION

**Continue to use the same method of installation detailed in the current Service Manuals.**



### Figure 1. 1987 1/2 Cylinder Stud

[illegible]