

SERVICE BULLETIN



M-923

April 11, 1986

CLUTCH RELEASE COMPONENTS XL MODELS

General

See Figure 1. Beginning with the crankcase numbers listed below, new outer ramps and couplings are being installed in the Sportster engines.

CRANKCASE NO.	MODEL
1786 099 001	883cc
1886 098 014	1100cc

The new outer ramp and coupling will fit all alternator equipped Sportster engines.

Ordering Information

The new outer ramp plate and coupling will be sold both as a retrofit kit and individually. The part number of the kit, containing the new outer ramp and coupling is 25409-84A. The old and new part numbers are listed below:

OLD PART NO.	DESCRIPTION	NEW PART NO.
25409-84	Outer Ramp	25409-86
34920-84	Coupling	34920-86

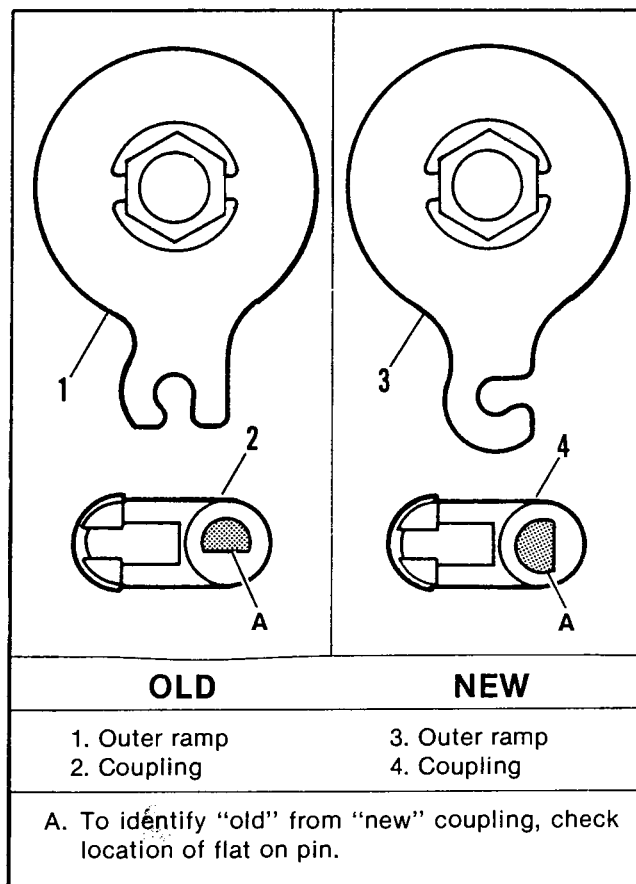


Figure 1. Clutch Release Components

NOTE

The new outer ramp must only be used with the new coupling. If either the coupling or the outer ramp is replaced, both parts must be replaced.

SERVICE MANUAL NOTE

Please put a note in your dealership Service Manuals referencing this Service Bulletin number. The following manuals should have the note inserted:

SERVICE MANUAL PART NO.	SECTION NO.	SUBJECT
99484-85	6	Clutch (Late 1984 and 1985)
99484-86	6	Clutch Release Mechanism

Installation

Proper installation of the new components requires removal of the clutch release mechanism from the primary cover. Refer to the applicable Service Manual for installation instructions. The clutch adjustment procedures do not change.

ROUTING:	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	CHIEF MECHANIC	MECHANIC NO. 1	MECHANIC NO. 2	MECHANIC NO. 3	MECHANIC NO. 4	RETURN THIS TO:
INITIAL HERE									