

SERVICE BULLETIN

M-908

September 9, 1985



1986 1340cc HYDRAULIC LIFTERS

All 1986 1340cc engines use new hydraulic lifters, Part No. 18523-86. The new lifters improve control of oil flow to the rocker box/cylinder head area of the engine.

This change was implemented after the 1986 Service Manuals had been sent out for printing. This bulletin should be used as a supplement to the procedure explained in the Engine section of the Service Manual under Push Rod Measurement and Selection.

NOTE

You can no longer use a piece of wire for the installation procedure.

Reassemble engines with these new style lifters as follows:

1. Rotate the engine so that both lifters of the cylinder being serviced are on the base circle (lowest position) of the cam.

2. Install push rod assemblies. Install gaskets. Place lower rocker box assemblies (with rocker arms and shafts) in position.
3. Slowly snug all rocker box fasteners in small increments (one turn at a time) in a cross pattern. This will bleed the lifters. Tighten the fasteners to the proper torque.

CAUTION

Do not turn engine over until both push rods spin freely.

NOTE

The 1986 Job/Time Code Manual incorporates the time required for this new procedure.

ROUTING:	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	CHIEF MECHANIC	MECHANIC NO. 1	MECHANIC NO. 2	MECHANIC NO. 3	MECHANIC NO. 4	RETURN THIS TO:
INITIAL HERE									