

SERVICE BULLETIN

M-885

April 10, 1984



INFORMATION UPDATE — ALL MODELS

Front Caliper Mounting Bolt Torque

(All 1984 models; except, FLH and 1983 XR-1000)

The torque specification for the front caliper mounting bolts has been reduced from 40-45 ft-lbs to 25-30 ft-lbs. See Figure 1.

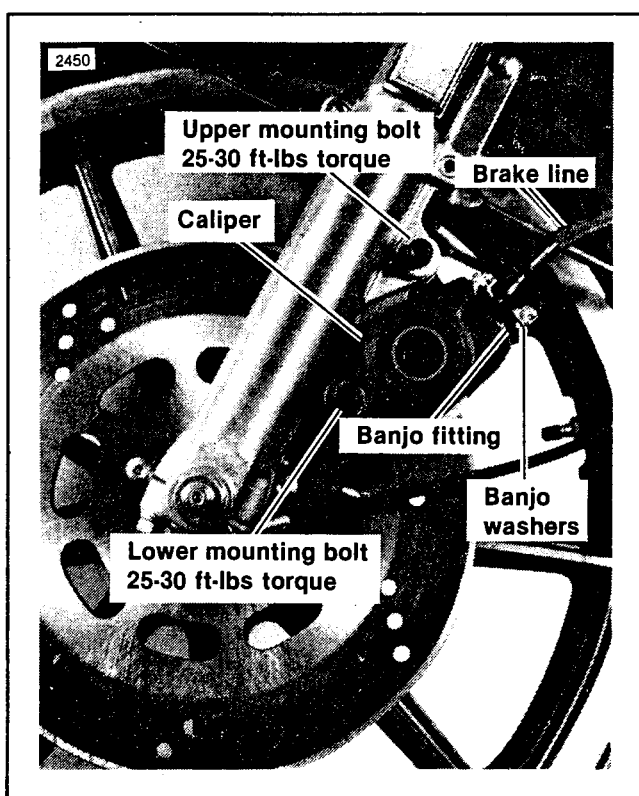


Figure 1. Front Brake Caliper Mounting

WARNING

Bearing end play must be checked after tightening the axle nut. Refer to the appropriate Service Manual for end play requirements.

Changed Crankcase Number Location

To aid the stamping operation, the locations of the crankcase numbers were changed as specified in Table I. See Figures 2 and 3 for illustrations of the new locations.

TABLE I
Crankcase Numbers

ENGINE	CRANKCASE HALF	BEGINNING CRANKCASE NO.
1340cc Shovelhead	Left	1484 044001
1340cc Evolution	Left	1584 044003
All 1000cc Sportsters	Right	784 044001

Rear Axle Nut Torque (All Models)

The rear axle nut torque specification has been increased from 45-50 ft-lbs to 65-70 ft-lbs. Wheel bearing end play requirements have not been changed.

NOTE

Crankcase numbers on the 1340cc right crankcase half and the 1000cc left crankcase have not been relocated.

ROUTING:	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	CHIEF MECHANIC	MECHANIC NO. 1	MECHANIC NO. 2	MECHANIC NO. 3	MECHANIC NO. 4	RETURN THIS TO:
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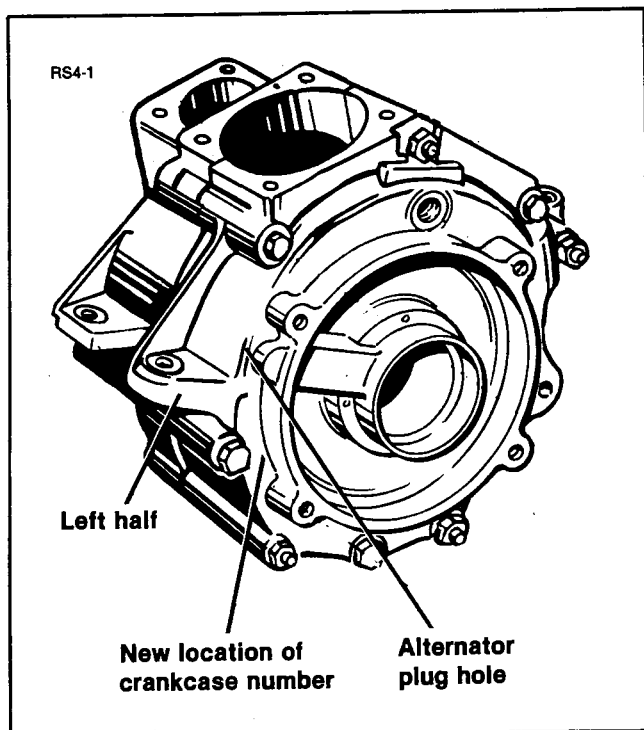


Figure 2. 1340cc Crankcase Set

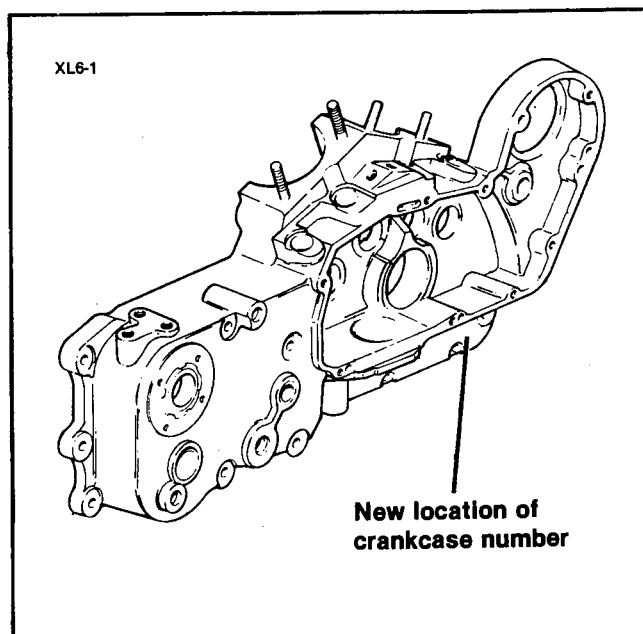


Figure 3. XL Right Crankcase