

# SERVICE BULLETIN

M-880

February 24, 1984



## 1984 1340cc MODEL ENGINE OIL PUMP VALVE

### General

A number of 1984 1340cc engine oil pumps were manufactured with a revised oil pump valve, Part No. 26400-82A. This valve can be identified by a machined step on the outside diameter. See Figure 1. Due to variations in oil pump machining, oil can leak past the valve into the engine resulting in oil carryover to the air cleaner upon engine start up. To eliminate this potential condition, you must replace the stepped valve with non-stepped valve, Part No. 26400-82, shown in Figure 2.

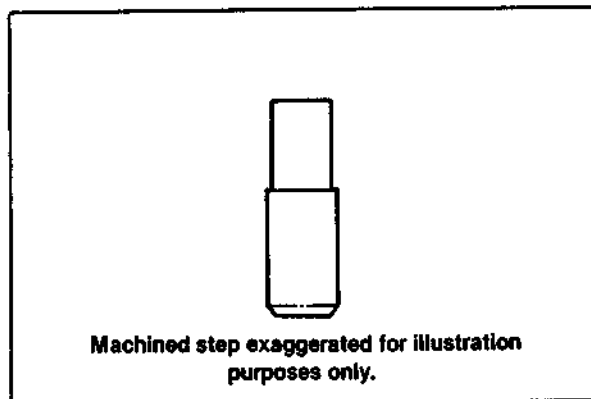


Figure 1. Stepped Oil Pump Valve  
Part No. 26400-82A

If a VIN list is attached to this bulletin, you received an affected vehicle at your dealership. If a VIN list is not attached, file this bulletin for future reference.

If a VIN list is attached to this bulletin, do the following:

- a.) Replace the oil pump valve on those vehicles on the list, not yet delivered to customers, using the procedure below, or
- b.) Contact the owners of delivered vehicles appear-

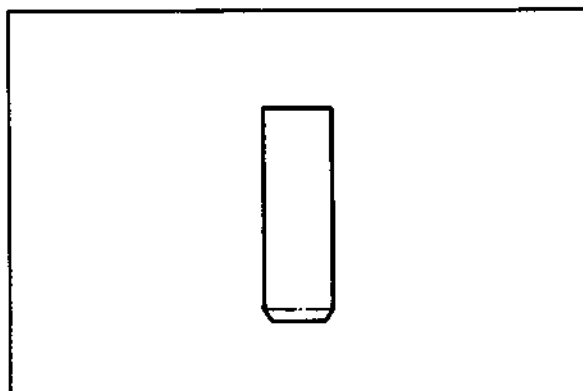


Figure 2. Straight Oil Pump Valve  
Part No. 26400-82

ing on the list, and make arrangements for them to come in for oil pump valve replacement.

A replacement oil pump valve, Part No. 26400-82, for each affected vehicle in your dealership will be shipped, no charge, to you on or about February 27, 1984. Return the original valve with the properly completed warranty claim form. Use Labor Code 3348 for .2 hour.

### Procedure

1. Pinch the oil feed line to shut off oil flow to the pump.
2. Remove the oil pump valve plug with o-ring spring and valve from the oil pump body tower.
3. Lubricate the new valve, then insert the new valve, spring, plug and o-ring in the tower. Tighten the plug to 80-110 in-lbs torque.
4. Remove pinching device from the oil feed line.

ROUTING:	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	CHIEF MECHANIC	MECHANIC NO. 1	MECHANIC NO. 2	MECHANIC NO. 3	MECHANIC NO. 4	RETURN THIS TO:
INITIAL HERE									