SERVICE BULLETIN

M-874

Sept. 23, 1983

TOUR-PAK FASTENER

General

Earlier Tour-Pak installations did not have the reinforcement washer which increases retention of the stud in the receptacle detent. Tour-Paks that have quarter turn fasteners which do not hold the stud firmly in the receptacle can easily be fixed by adding a 1/4" flat washer beneath the head of the bail head stud.

Procedure for Field Fix (See Figure 1)

 With a pen knife or small screwdriver, bend four adjacent tabs on the retainer washer (2) to enlarge the inside opening. Retainer washer will now fall free.

- 2. Remove bail head stud (1).
- Place an SAE standard 1/4" flat washer (3) over stud and reinsert stud through Tour-Pak hole.
- With pliers, flatten tabs on retainer (2) closing the opening to original size.
- Force retainer (2) flat side first, over shoulder of bail head stud (1) as shown in Figure 1.

NOTE

If there is any problem removing retainer, the part can be cut with a pair of side cutters and a new retainer installed. New retainers to replace those cut or damaged can be ordered under Part No. 90790-83.

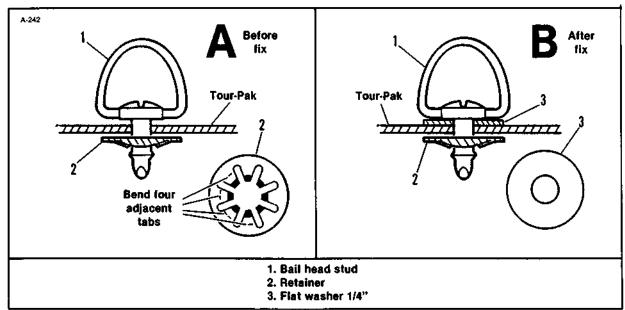


Figure 1. Flat Washer Installation

ROUTING:	SERVICE	SALES	PARTS	CHIEF	MECHANIC	MECHANIC	MECHANIC	MECHANIC	RETURN
	MANAGER	MANAGER	MANAGER	MECHANIC	NO. 1	NO. 2	NO. 3	NO. 4	THIS TO:
MITIAL HERE									