June 12, 1981

## FRONT BRAKES — XL, FX, FLT MODELS

## General

A special foam tape is now available for XL, FX, and FLT front brake calipers. When applied to the front of the caliper outer half, this tape will help prevent caliper rattle.

## **Procedure**

- Remove the upper caliper mounting screw and rotate the caliper away from the slider. Clean the caliper body with Harley-Davidson CLEANING SOLVENT and allow to dry.
- 2. Remove the paper backing from the foam and apply to the front of the outer caliper body as shown in Figures 1 and 2. Do not remove the protective Mylar from the foam. Apply a thin coating of Harley-Davidson ANTI-SEIZE to the mounting screw and reinstall the caliper using a new locknut. Tighten the screw to 80 to 90 in-lbs torque.

This FOAM TAPE is available under Part No. 44125-82 for XL and FX models and Part No. 44120-82 for FLT models. Order one (1) for each caliper (2 per vehicle).

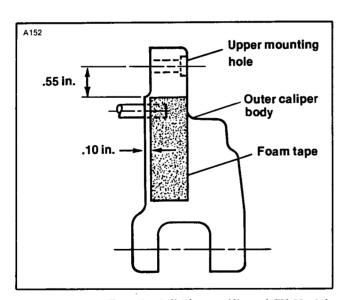


Figure 1. Foam Tape Installation — XL and FX Models

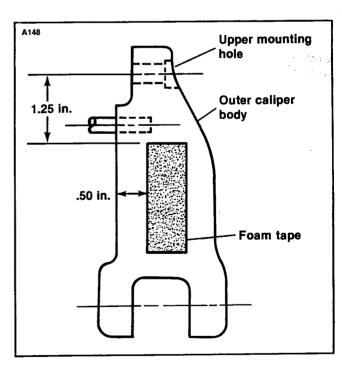


Figure 2. Foam Tape Installation — FLT Models

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