

SERVICE BULLETIN

M-790

June 10, 1980

1980 MODEL SERVICE INFORMATION

TORQUE SPECIFICATION — HANDLEBAR CLAMP SCREWS / BOLTS

1980 FL MODELS

1980 FX MODELS

1980 FLT MODELS

The torque required to secure the handlebar clamp screws has been revised. The affected bolts/screws and their new torques are listed:

Please note this change in your Service Manuals.

HANDLEBAR SCREW/BOLT		
MODEL SERIES	PART NUMBER	TORQUE
FL	4414	15-20 ft-lbs
FX	2887W	15-20 ft-lbs
	3210	15-20 ft-lbs
FLT	3210	15-20 ft-lbs

PART CHANGE — SHIFTER CAM

FOLLOWER SPRING

1980 FL AND FX MODELS

1200 cc & 1340 cc

In early May, all 1200 and 1340cc transmission assemblies were improved by the addition of a different shifter cam follower spring, which has greater spring tension. Instead of the spring used previously, Part No. 33204-79, all assemblies now contain the XL cam follower spring, part No. 34068-52.

Because it has greater tension, this spring will help make neutral easier to locate.

HARLEY-DAVIDSON MOTOR CO., INC.

[illegible]