SERVICE BULLETIN

May 23, 1980 M-783

GAUGE KIT INSTALLATION / 1980 FLT ACCESSORY

There has been some difficulty encountered when installing any of the gauge kits available for the 1980 FLT motorcycle. The installation instructions were not explicit enough in regard to drilling out the mounting hole in the fairing. If the Dealer uses the wrong size drill, he could end up with an oversize cutout making mounting of the gauge impossible.

The installation instructions for each of the gauge kits are now being revised to include these new procedures. The affected gauge kits are:

75021-80 Clock Gauge Kit 75025-80 Fuel Gauge Kit 75028-80 Oil Pressure Gauge Kit 75029-80 Cylinder Temperature Gauge Kit

To assure a good fit, the installation instructions for drilling have been revised as follows:

NOTE

Do not drill oversize! Some drills may produce an oversize cutout.

- 1. Scribe a 2.12 inch max. hole outlined in desired location (see attached template).
- 2. Drill cutout, using a 2.00 inch diameter drill.
- 3. Size, if necessary, with a rotary file and electric drill.

The rest of the instructions remain the same.

HARLEY-DAVIDSON MOTOR CO., INC.

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