

CRANKCASE COVER GASKET / XL, XLH, XLCH, XLS MODELS

There is a possibility of high pressure oil leakage around the oil passage between the upper crankcase cover and crankcase. Since November of 1979, the crankcase castings have been reworked and modified to eliminate this possibility.

As a part of that revision, the crankcase cover gaskets used in production and in stock have been modified to not only fit the revised castings but also to eliminate the possibility of oil leakage on earlier crankcases.

Check your crankcase cover gasket stock, Part No. 25224-52A. If the gasket has not already been revised, elongate the hole in the upper portion of the gasket to a slotted shape (See Figure 1).

The template attached to this Bulletin should be used when converting the gasket to the improved design.

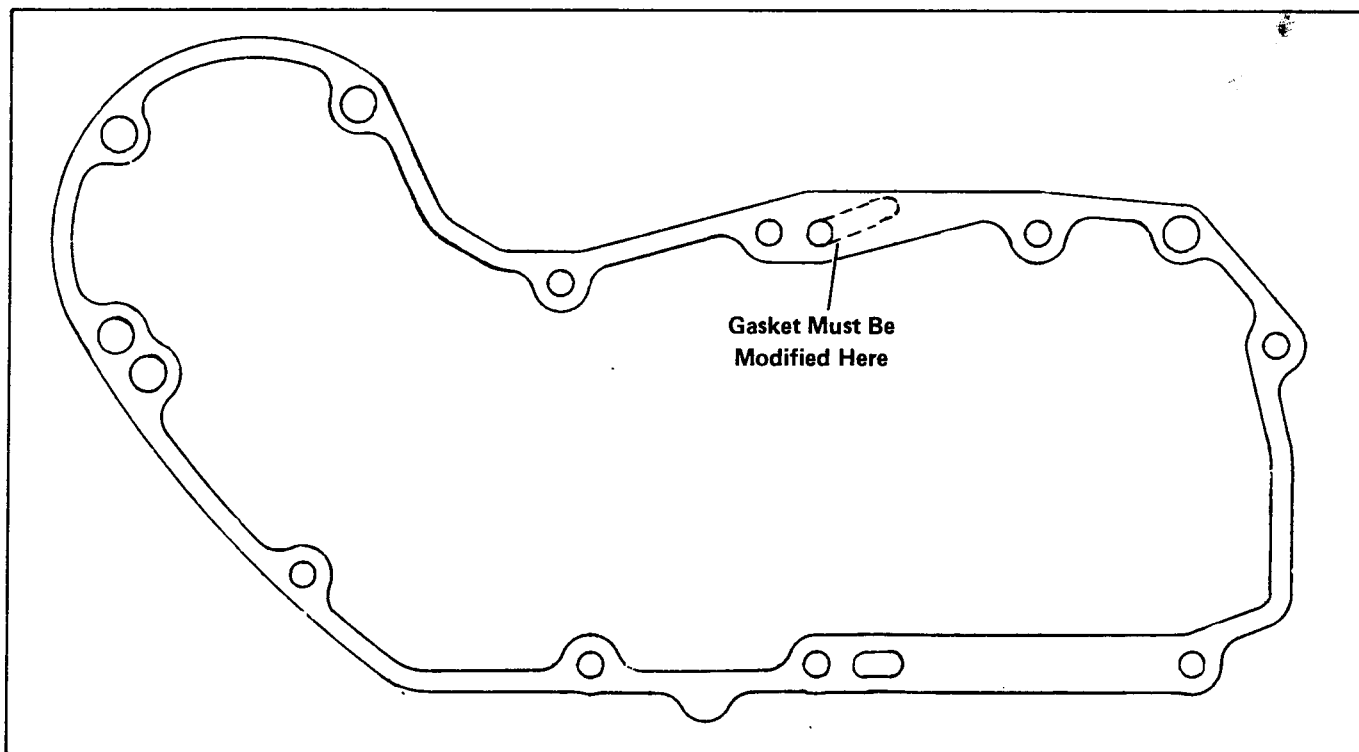
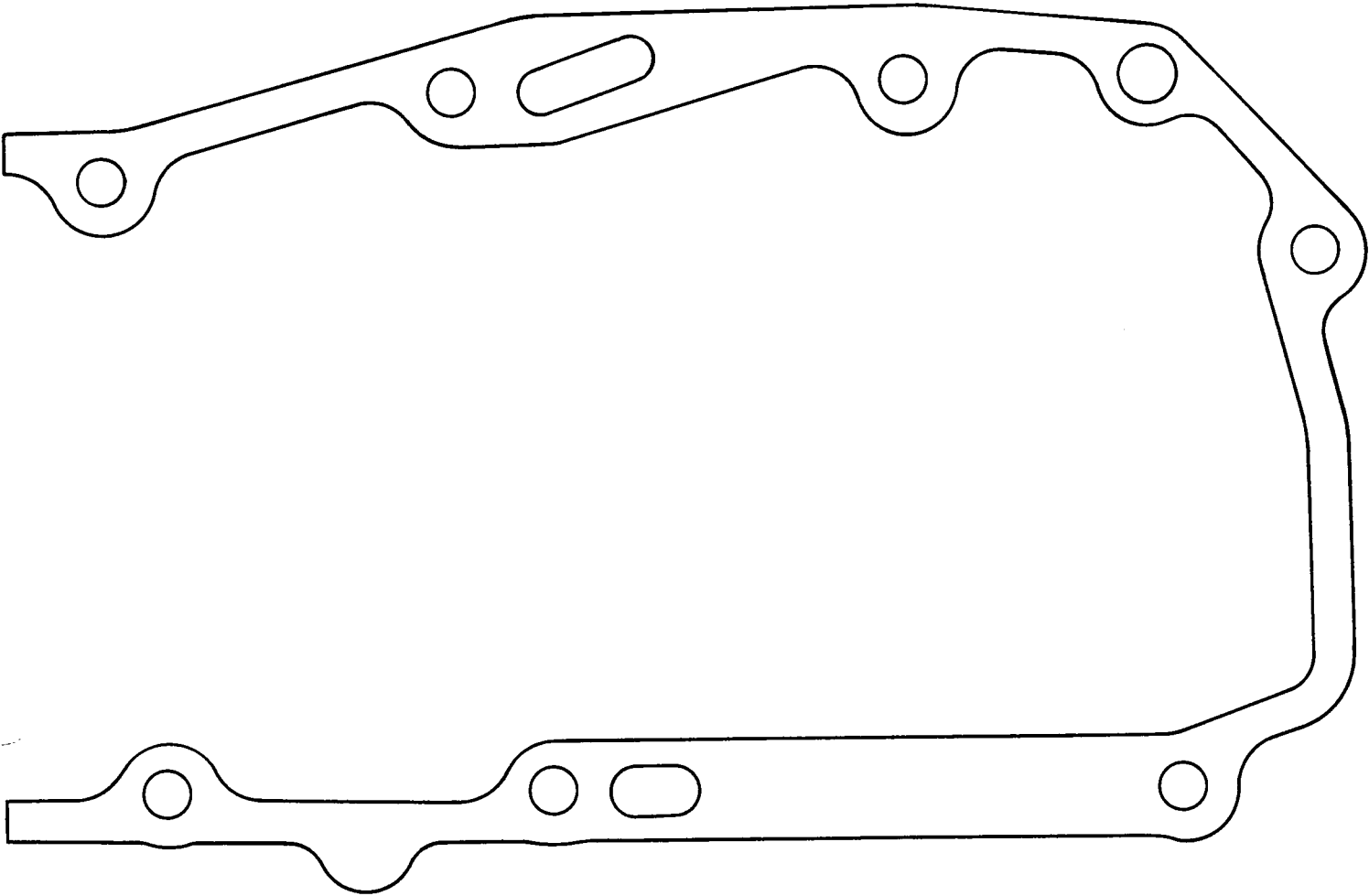


Figure 1. Crankcase Cover Gasket, Part No. 25224-52A

HARLEY-DAVIDSON MOTOR CO., INC.

ROUTING:	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	CHIEF MECHANIC	MECHANIC NO. 1	MECHANIC NO. 2	MECHANIC NO. 3	MECHANIC NO. 4	RETURN THIS TO:
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TEMPLATE — CRANKCASE COVER GASKET