AMP HARLEY-DAVIDSON SERVICE BULLETIN

No. M-742

January 31, 1979

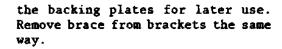
CLASSIC KING TOUR-PAK

Changes have been made to the Classic King Tour-Pak cover hinge and brace hardware. The changes were made to prevent accidental loss of the hinge pins and loosening of rivets that secure the brace to the cover and box. Tighter fitting roll pins instead of the straight brass pins are now being used in the hinges along with larger size rivets for the hinge brackets.

It is recommended that these changes be made to all Classic King Tour-Paks, sold or in stock. The following parts and instructions are required to complete the change.

Qty.	Description					
2	Roll pin p/n 53428-80A					
6	Rivet p/n 8211					
8	Washer p/n 6335					

1. See Figure 1. Remove the brace assembly from the box and cover by drilling out the four pop-rivets using drill and 1/8" bit. Retain



 See Figure 2. Reinstall brace to brackets by placing washers as shown in figure and securing with a rivet.

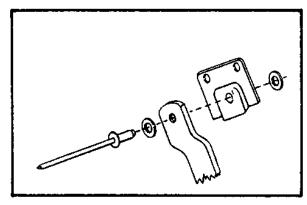


Figure 2.

3. See Figure 3. Install new hinge pins, p/n 53428-80A, by using new pins to drift out old pins.

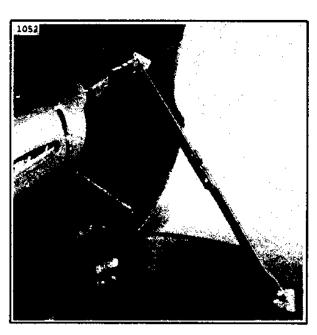


Figure 1.

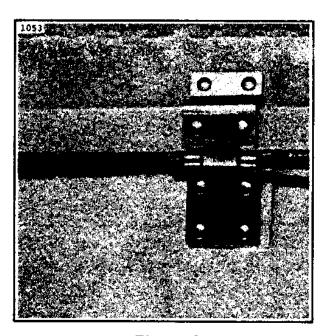


Figure 3.

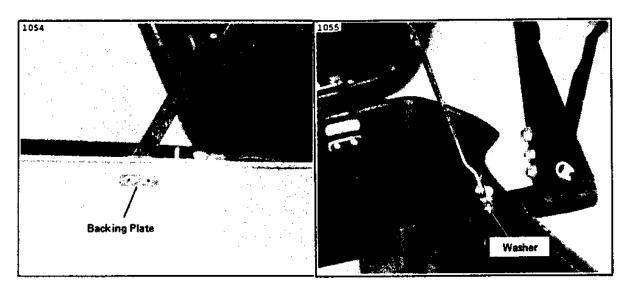


Figure 4.

4. See Figure 4. Attach brace assembly and backing plates to box and cover using the remaining four rivets and washers. Place one backing plate on outside of box over the two holes. Install rivets through backing plate into the box. Place bracket on rivets so brace folds towards the lock. Install washers on end of rivet and pull tight using a pop rivet gun. Attach other end to cover using the

same procedure.

The repairs are to be done at no charge to the customer. When repairs are completed, submit a warranty claim form entering part numbers, quantities and job code #6545 for labor. Upon receipt of the properly completed claim form, your account will be credited for parts used and 0.4 hours labor for each Classic Tour-Pak serviced.

HARLEY-DAVIDSON MOTOR CO., INC.

ROUTING		 CHIEF MECHANIC	MECHANIC NO. 1	MECHANIC NO. 2	MECHANIC NO. 4	RETURN THIS TO:
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