## AMF HARLEY-DAVIDSON SERVICE BULLETIN

No. M-719

September 13, 1977

## REAR FENDER / XLT-1000

We have received recent reports of XLT rear fenders cracking through the mounting holes for the rear turn signal bracket. We recommend that you perform the following service to customers motorcycles as soon as possible.

The signal lamp bracket is attached to the rear fender with two  $1/4-20 \times 1/2$  in. long bolts. Remove these bolts, discard the shakeproof lockwashers and install flat washers, part No. 6229W, against the fender with split lockwashers, part No. 7036 under the bolt heads. This will evenly distribute the bolt pressure to prevent fender cracking.

If the fender is already cracked, install a new rear fender and submit a warranty claim form for parts and labor credit following normal warranty procedure. Part numbers for XLT painted rear fenders are:

Vivid Black	Part No.	59611-74DH
Vivid Blue	Part No.	59611-76DS
Brilliant Red	Part No.	59611-77DY
Charcoal Silver	Part No.	59611-77DZ
Vivid Brown	Part No.	59611-77EB

Use special job code number 2G752O7 for replacing washers; the labor credit is .2 hour per motorcycle. If fender is replaced, use standard job code number 2G72531; the labor credit is .8 hour per motorcycle.

HARLEY-DAVIDSON MOTOR CO., INC.

ROUTING	SERVICE	SALES	PARTS	CHIEF	MECE	ANIC	MECE	LANIC	MECI	IANIC	MEC	HANIC	RETUI	P.N
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