

CYLINDER HEAD AND CYLINDER /XL,XLCH

Model XL/XLCH motorcycles produced after May 1, 1973 incorporate new cylinder heads, cylinders, cylinder head gaskets and head bolts which reflect a change in the bolt hole spacing.

Old and new parts are as follows:

<u>Late 1973 Part</u>		<u>Replaces</u>
4709	Cylinder Head Bolt	4714W
16673-73	Front Cylinder Head	16673-72
16674-73	Rear Cylinder Head	16674-72
16769-73	Head Gasket	16769-72A
16464-73	Front Cylinder and Piston	16464-72
16465-73	Rear Cylinder and Piston	16465-72

Engines having late 1973 parts are easily identified by new head bolts which have a 12 point 7/16 in. head as opposed to the 6 point 9/16 hex head used on the old bolts.

The new design cylinders, heads and gaskets are not interchangeable with earlier parts because of the bolt spacing (new head will not fit on old cylinder, old head will not fit on new cylinder, also gaskets). The pistons, rocker covers, crankcases, etc. are unchanged.

A special socket handle for use with a standard 12 point 3/8 square drive socket is available under part No. 94590-73, to be used for tightening new head bolts.

AMF HARLEY-DAVIDSON MOTOR CO., INC.