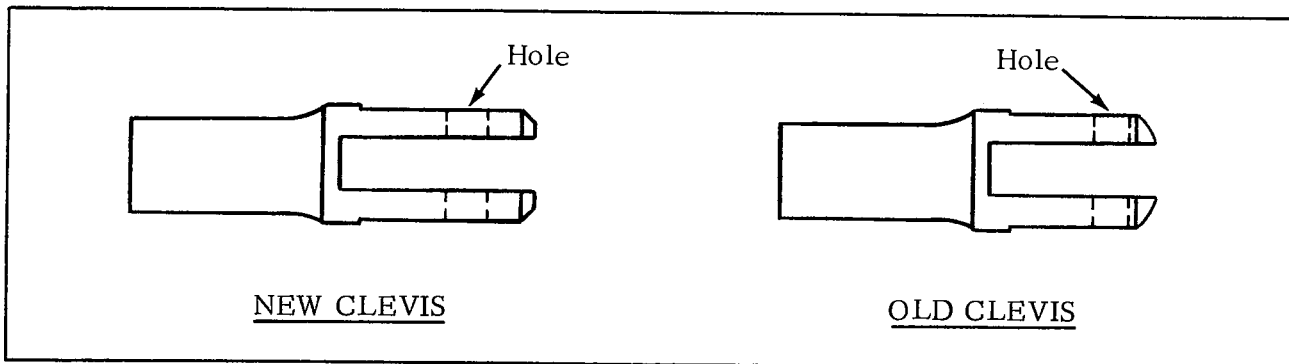


REAR BRAKE ROD CLEVIS / SUPER GLIDE

The rear brake pedal linkage rod has a clevis, part No. 42330-71, at the front end which is connected to the lower end of the master cylinder bell crank lever by a clevis pin, washer and cotter pin.

Some early 1971 Super Glide motorcycles were produced and shipped with the clevis hole too close to the end which resulted in a weakness at this point, with possibility of failure and loss of rear braking.

Starting with motorcycle VIN 2C 20985 H1 on December 22, 1970, correctly manufactured parts have been assembled on all motorcycles at the factory. The new clevis has more material for improved strength around the clevis pin hole - see illustrations.



In compliance with the National Motor Vehicle Safety laws which apply whenever a safety hazard exists, we are required to have you install the correct brake rod clevis on all 1971 Super Glide motorcycles below Serial No. 20985 which are in your dealership area. This includes all motorcycles previously delivered to your customers, those on your floor or in transit.

We are notifying all registered owners of affected motorcycles in your dealership to contact you for this service. A list of these owners is included with this bulletin. We urge you to immediately contact each of these owners as well as any other owners of the involved motorcycles in your area that are not listed and make arrangements to replace the rear brake rod front clevis.

A copy of the letter to the customer and a referral card for your information are enclosed. Also, each letter to the owners will include a Special Service Card like the one enclosed, which must be signed by the customer and you, the dealer, at the time the service is performed.

Code No. 009 has been assigned to this campaign as shown in the space on the Special Service Card.

Mail completed card immediately to Harley-Davidson Motor Co., Inc., Attention: Service Department, Milwaukee, Wisconsin 53201.

You will receive \$.50 credit per motorcycle for each properly completed Service Card returned.

We are shipping a sufficient quantity of Brake Rod Clevis, part No. 42330-71, for your requirements. There will be no charge for these parts.

Old parts which you remove should be scrapped. Also scrap any parts which you may have in stock and reorder new parts.

After installing new clevis, adjust linkage by turning clevis on rod to obtain correct master cylinder push rod clearance of 1/16 inch. (Free play of push rod before it contacts master cylinder piston.) Check for pressure relief indication by removing master cylinder fill plug and watching for desired brake fluid bubble when pedal is released. Reinstall pin, washer and install a new cotter pin. Tighten clevis lock nut securely.

Note: Later 1971 brake pedal lever has two holes for brake pedal end of clevis rod to allow a selection of pedal action. Lowest (new) hole is used on original equipment for minimum pedal travel.

HARLEY-DAVIDSON MOTOR CO., INC.