

No. 618C

December 17, 1974

Replaces No. 618, 618A and 618B

KICK STARTER GEAR / XL, XLH, XLCH

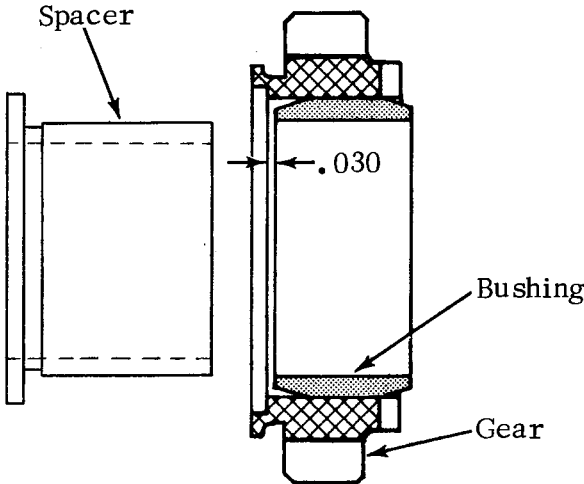
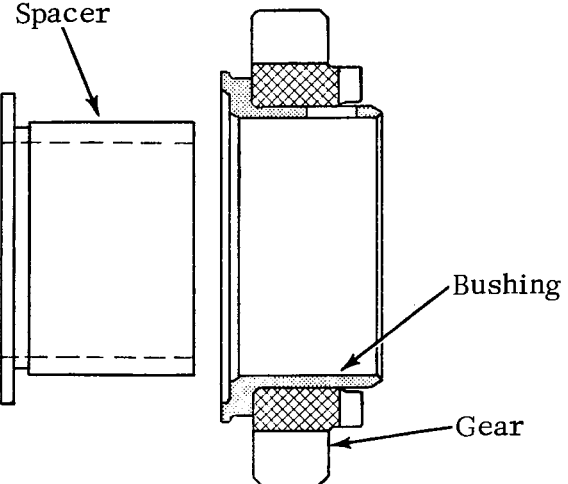
Motorcycles manufactured after July 1, 1973 incorporate new design kick starter gear, bushing and spacer. The new pressed-in bushing features a Teflon coated lead bearing surface on a steel shell. The gear itself incorporates the groove for the starter spring. The spacer length and diameter have been increased to fit the new gear. See illustration of new and old gears.

New parts, as an assembly only, are recommended for old part replacement on all models built before July 1, 1973. New parts cannot be interchanged with old parts individually - they must be used together.

Kits are available for old part replacement under part No. 33400-74 for 1970 & earlier, and part No. 33460-74 for 1971 & later.

Kit 33400-74 includes a starter ratchet part No. 33379-57 and twelve rivets part No. 8215. This ratchet has a larger I.D. for larger O.D. new gear bushing. Remove old ratchet from clutch sprocket and replace with new ratchet in kit.

In each engine, after old parts are replaced with new parts in kit, new parts as listed can be used individually for future replacement (See Following Table).

NEW PARTS	REPLACE	OLD PARTS
		
Kick Starter Gear Assy. (with bushing) Part No. 33432-73		Kick Starter Gear Assy. (with bushing) Part No. 33432-57
Bushing (only) Part No. 33442-73 (Teflon-Lead Coated Steel)		Bushing (only) Part No. 33442-57 (Bronze)
Spacers: Part No. 37754-74 (1970 & Earlier) (1.047 long x 1.3715 O.D.) Part No. 37755-73 (1971 & Later) (1.153 long x 1.3715 O.D.)		Spacers: 37755-57 (1.047 long x 1.3585 O.D.) 37756-57 (1.025 long x 1.3585 O.D.) 37755-71 (1.143 long x 1.3585 O.D.) 37756-71 (1.121 long x 1.3585 O.D.)