HD Service Bulletin # 597

Just a heads up...... you will notice there are 2 slightly different Service Bulletins both numbered 597.

The content appears identical, with the exception being the AMF / non-AMF logo in the header.

For historical reasons only, each version of Service Bulletin # 597 is presented below.

No. 597

September 16, 1969

IMPORTANT TIRE INFORMATION / 1970 SPORTSTER

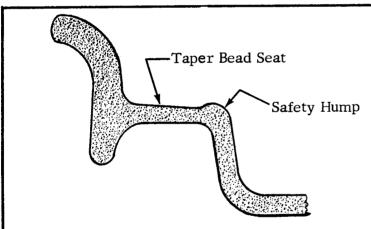
Special Goodyear tires and rims are supplied as original equipment on standard 1970 Sportster (high ground clearance) models. The tires are identified on the tire sidewall as follows:

> Front - 3,75 x 19 Sport Rib Rear - 4.25 x 18 All Traction

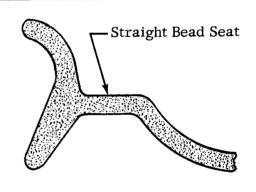
These tires must be used exclusively for replacement on these rims. This type rim has a special tapered bead seat with a safety hump as shown in sketch below. Standard tires such as Goodyear 3.50 x 18, 4.00 x 18 or 3.25/3.50 x 19 sizes will not fit correctly and will result in unsafe operation if installed for any reason.

Correct inner tubes for use with tires are identified as follows:

Front - 3.25×18 , 3.50×19 Rear -4.00×18 , 4.50×19



Rim Shape for size 3.75 x 19 and 4.25 x 18 tires (standard sizes used for 1970 - high ground clearance models)



Rim shape for 3.50×18 , 4.00×18 , $3.25/3.50 \times 19 \text{ tires (size } 3.50 \times 18$ is used for 1970 low ground clearance models)

New "C-Section" rims can be positively identified after tire is removed from rim by the following part numbers stamped in rim.

> Steel Rims: Front ... $43003-70/19 \times 2.50C$

Rear ... $43004-70/18 \times 2.50C$

Front... 43010-70/2.50C-19 Aluminum Rims:

Rear ... 43008-70/2.50C-18

HARLEY-DAVIDSON MOTOR CO., INC.

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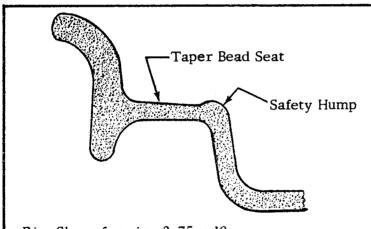
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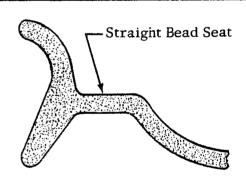
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