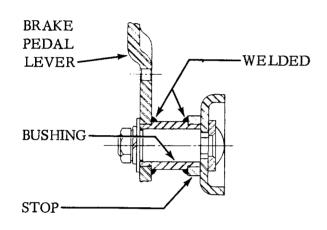
No. 589 July 3, 1969

## REAR BRAKE PEDAL LEVER / ELECTRA GLIDE

The rear brake pedal lever, Part No. 42402-59, used on 1967 and 1968 Electra Glide models was brazed where the lever and stop plate join the bushing. To obtain a more uniformly reliable assembly, the copper brazing was changed to steel alloy welding beginning with 1969 model year production.



Some failures of the brazed type lever have been reported on 1967 and 1968 Electra Glides. Such failure could result in loss of the rear brake and possible hazard since only the front brake would be available for stopping the motorcycle.

In compliance with the National Traffic and Motor Vehicle Safety Act of 1966, which applies whenever a possible safety hazard exists, we are required to have you install the new style, welded levers on all 1967 and 1968 Electra Glide motorcycles.

We are notifying all registered owners of these motorcycles in your dealership area to contact you to have the new style brake pedal lever installed. A list of these owners is included with this bulletin. We urge you to immediately contact each of these owners as well as any other owners of the involved motorcycles in your area that are not listed and make arrangements for the replacement of the lever. Instructions for installing the new brake lever are at the end of this bulletin.

We are enclosing a copy of the customer letter and referral card for your information. Each letter to the owners will include a Special Service Card like the one enclosed, that must be completed and signed by both the customer and you, the dealer, at the time the lever is replaced.

Code No. 006 has been assigned to this campaign and must be shown in the space on the Special Service Card.

We have made a shipment of the new style, welded brake pedal lever to you to enable you to take care of your initial replacements. This shipment is enough to convert one half of the vehicles on the enclosed list. As this supply of levers is used, order additional pieces using the enclosed special order cards. All levers will be sent open account, transportation prepaid.

All removed brake levers must be returned to the Harley-Davidson Motor Co., Inc. along with the completed Special Service Cards. List the levers being returned on a Warranty Claim form and include the form and cards in same shipment with the levers.

You will receive credit for brake levers and \$1.20 labor credit per motorcycle for each properly completed Special Service Card and old style lever returned. Since this replacement program is required by federal law, please give it your full attention immediately.

## INSTALLATION INSTRUCTIONS

Remove footboard front stud nut, washer and lockwasher. (also spacer if used)

Remove footboard rear stud nut, washer, lockwasher and spacer.

Remove footboard.

Remove pedal lever pivot shaft nut, lockwasher, flat washer

Remove pedal lever from pivot shaft.

Remove pedal lever spring.

Remove push rod clevis pin cotter key, washer and pin.

Install new pedal reversing above procedure.

Grease fitting and check push rod free play (1/16 inch).

HARLEY-DAVIDSON MOTOR CO., INC.