

OIL PUMP NUT AND BOLT TIGHTNESS — ELECTRA-GLIDE

Do not overtighten 1968 and later oil pump nuts and bolts! Bolts and nuts must be drawn down evenly to approximately 50 inch-pounds, but no more than 60 inch-pounds torque — remember that this is only four to five foot-pounds.

This is important because the oil pump cover gasket, part No. 26258-68, and body gasket, part No. 26246-68, are made from .0075 thick plastic material. If overtightened, the plastic material will be squeezed out of place and eliminate pump gear side clearance which may seize and damage the pump parts.

So, don't overtighten pump bolts and nuts. If a leakage problem exists, disassemble pump and inspect all gasket surfaces making sure they are flat and smooth. Install new gaskets and reassemble pump, tightening four bolts and two nuts evenly to 50 inch-pounds torque.

HARLEY-DAVIDSON MOTOR CO.