AMF HARLEY-DAVIDSON SERVICE BULLETIN

No. 546A

Replaces No. 546

January 8, 1969

GAS LINE HOSES CHANGED - ALL MODELS

Original equipment gas and vent line hoses on all 1967 and later models is fabric reinforced rubber material which is resistant to ozone cracking. The outside diameter of the new hose is 1/2 inch requiring new clamps for making connections to fittings. The old solid type hose was 7/16 inch outside diameter.

RECOMMENDATION:

62355-67

62360-67

Inspect hoses on earlier than 1967 models for cracks, <u>especially at sharp bends</u>, at each motorcycle preventive maintenance period. Replace old type solid rubber gas and vent line hoses with new fabric reinforced hoses and new hose clamps, if hoses are in questionable condition.

NOTE: Part numbers listed below are no longer sold. Hose is sold in 25 feet lengths only. Consult Parts Catalog for ordering information.

NEW PART NU	MBER NAME	OLD PART NUMBER
1965 DUO-GLII	DE, ELECTRA GLIDE	
62058-65A	Breather Hose	62058-65
1966 ELECTRA	GLIDE	
9993	Clamp (wire type) (4)	9998
62058-65A	Hose, upper cross-over	62058-65
62347 - 59A	Hose, lower cross-over (5 gal.)	62354-59
62359-63A	Hose, lower cross-over (3-1/2 gal.)	62359-63
62359-66A	Hose, tank to carburetor	62359-66
1967 ELECTRA	GLIDE	
9993	Clamp (wire type) (4)	
	For: Cross-over hose (2)	
	Feed Line Hose to tank valve (1)	
10014	Clamp (band type)	
	For: Vent Line tee (3)	
	Feed Line Hose to Carburetor (1)	
62347-59A	Hose, tank valve to carburetor (5 gal.)	
62347 - 59A	Hose, cross-over (5 gal.)	
62354-59A	Hose, cross-over (3-1/2 gal.)	
62359-63A	Hose, tank valve to carburetor (5 gal.)	
62337-66A	Hose, vent line (to right tank)	
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Hose, vent line (to left tank)
Hose, vent line (to carburetor)

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NEW PART NUMBE	ER NAME	OLD PART NUMBER	
1965 AND EARLIER SPORTSTER			
9993 62354-59A 62355-56A 62359-55A	Clamp (wire type) Hose, feed line (58 to 64 - XLCH) Hose, cross-connector (57 to 65 -XLCH) Hose, feed line (57 to 65 - XLH and 65 XLCH)	9998 62354-59 62355-56 62359-55	
1966 AND LATER SPORTSTER			
9993 62354-59A 62355-56A 62359-63A 62363-66A	Clamp (wire type) Hose, feed line (XLCH) Hose, vent line (XLH) Hose, feed line (XLH) Hose, vent line (XLCH)	9998 62354-59 62355-56 62359-66 62363-66	
SERVI-CAR			
62359-55A 62354-66A	Hose, feed line (59 to 65) Hose, feed line (66 and later)	62359-55 62354-66	
PACER, SCAT, BOBCAT			
62359-55A 62359-59A	Hose, feed line (55 to 66) Hose, feed line (59 - ST)	62359-55 62359-59	
TOPPER			
9993 62347-59A	Clamp (wire type) Hose, feed line	9998 62347-59	
GASOLINE CAR			
9993 (4) 62058-65A 62359-63A	Clamp (wire type) Hose, short Hose, long	9998 62348-63 62359-63	

HARLEY-DAVIDSON MOTOR CO.