

GAS LINE FILTER AND HOSES CHANGED - ELECTRA GLIDE

The gas line filter used on Electra Glides equipped with Tillotsen Model HD carburetor has been changed from AC number GF-61 to AC number GF-94, starting with motor-cycle engine Serial No. 66FL8809. The new filter has a 40 micron filter element -- this was a 10 micron element previously. All replacement filters now supplied from the factory under Part No. 62350-66 are of the new type which will give an extended service life without restricting the fuel supply.

The gas and vent line hoses on all future motorcycle shipments will be fabric reinforced rubber material which is resistant to ozone cracking. The outside diameter of the new hose is larger requiring new clamps for making connections to fittings. Three band type clamps are used at vent line T-connection and one band type clamp at carburetor gas inlet connection. Wire type clamps are used for the other connections.

Vent line T-connection is now located directly behind instrument panel mounting bracket, and vent hose is routed directly downward in space between tanks and along frame tube to carburetor connection. All replacement hoses now supplied from the factory are of the new type and have new part numbers as shown below.

<u>NEW PART NUMBER</u>	<u>NAME</u>	<u>OLD PART NUMBER</u>
10014 (4)	Clamp (band type) 3 vent line T-connection 1 gas line carburetor connection	9998
9993 (6)	Clamp (wire spring type) 1 vent line carburetor connection 3 filter and tank valve 2 tank interconnecting line	9998
62359-59A	HOSE, valve to filter	62359-59
62363-66A	HOSE, filter to carburetor	62363-66
62354-59A	HOSE, gas tank interconnecting	62354-59
62337-66A	HOSE, vent line, short	62337-66
62355-67	HOSE, vent line, medium	62355-56
62360-67	HOSE, vent line, long	62359-63

RECOMMENDATION:

Replace all Part No. 62350-66 filters marked GF-61 with new GF-94 filters at the next motorcycle preventive maintenance period, or immediately if faulty carburetion is indicated. Also replace old type solid rubber gas and vent line hoses with new fabric reinforced hoses and new hose clamps.

HARLEY-DAVIDSON MOTOR CO.