SERVICE

BULLETIN

No. 512 May 18, 1965

UPPER SHOCK ABSORBER MOUNTING STUD - ELECTRA-GLIDE

The size of the outer end of the upper rear shock absorber stud has been increased to give more strength with the rear safety guard which attaches at this point. The new stud, part No. 54515-65, has a 1/2-20 size thread which formerly was 3/8-24 on the old stud.

If trouble is had with stud breakage on earlier 1965 Electra-Glides, the factory recommends installing the new stronger studs. Before reinstalling safety guards it is necessary to drill out the 3/8 in. size threaded holes in safety guard ends with a 29/64 dia. drill and cut new threads with a 1/2 - 20 hand tap. The stud washers and stud covers also must be enlarged to 1/2 in. dia. or new ones ordered. A list of old and new parts follows:

PART	NEW NO.	REPLACES
UPPER STUD, R. Shock Abs. STUD OUTER WASHER, R. Shock Abs. UPPER STUD COVER, R. Shock Abs. *UPPER STUD NUT, R. Shock Abs. *UPPER STUD NUT WASHER, R. Shock Abs.	54515-65 54545-65 54708-65 7572W 6565W	54515-58A 54543-65 54704-65 7775 6379

^{*}Required only when safety guards are not used.

In the future, safety guards supplied as accessories will have the larger size threaded hole, which will require installing with the new larger size studs.