

Parts & Accessories Bulletin

April 7, 1994



PAB #514B

FLHR ROAD KING™ TOUR-PAK® and PASSENGER BACKREST

This P&A Bulletin is an update of PAB #514A. Contrary to the installation information contained in PAB #514A, it has been determined that both the original-equipment threaded female spacers (installed between the rear fender and the frame member on the top mounting bolts of the right and left rear shock absorbers) and the original-equipment threaded male T-spacers (installed on the top mounting bolts of the right and left rear shock absorbers at the inboard side of the rear fender) must be removed in order for the standard FLT luggage rack to fit properly on the FLHR. In place of each threaded male T-spacer, a flat washer will need to be installed. This information is detailed below and on the reverse side of this page. No other changes have occurred to the previous bulletin. Please replace your copy of PAB #514A with this PAB #514B.

Harley-Davidson is making available a unique King Tour-Pak® and passenger backrest, along with the associated components/hardware, for the 1994 FLHR Electra Glide® Road King™. All of these parts will be sold separately. A complete Tour-Pak & Passenger Backrest kit will not be offered.

The Tour-Paks are painted to match the single-tone base color of the original-equipment FLHR models--either vivid black or aqua pearl--but are not be pinstriped. Each Tour-Pak includes the reinforcement plate, luggage box mat, map pouch, side lights, and side light wiring harness (which is installed below the reinforcement plate); a separately purchased adapter wiring harness will allow electrical connection from the motorcycle main wiring harness to the Tour-Pak wiring harness. A Tour-Pak lock must be purchased separately. Holes are drilled for mounting of the lock and the passenger backrest. No holes are drilled for mounting of an antenna.

When installing a Tour-Pak on FLHR models, the original-equipment rear frame/license plate bracket assembly (part no. 47440-92) must be replaced with a standard FLT luggage rack. In order for the luggage rack to fit properly, both the original-equipment threaded female spacers (part no. 67631-94; installed between the rear fender and the frame member on the top mounting bolts of the right and left rear shock absorbers) and the original-equipment threaded male T-spacers (part no. 67622-94; installed on the top mounting bolts of the right and left rear shock absorbers at the inboard side of the rear fender) must be removed and discarded. The front support arms of the luggage rack will take up the space previously occupied by the threaded female spacers. In place of each discarded threaded male T-spacer, a flat washer (part no. 6127) will need to be installed over each shock absorber top mounting bolt (washer must be positioned against inboard side of rear fender). In addition, the FLHR original-equipment passenger seat rear mounting bracket must be replaced with a new bracket that is designed to be secured to the front, upper threaded hole of the standard luggage rack.

The backrest is custom-styled for the FLHR, with the Road King "V logo" stitched into the rear panel of the backrest. All mounting hardware is included with the backrest.

Order the appropriate color of Tour-Pak listed on the reverse side of this page, then order all of the remaining parts (also listed on the reverse side of this page) for a complete, proper installation. Refer to the 1993 and 1994 FLT/FXR Service Manual for fastener torque values and other installation information.



FILE IN ACCESSORY GUIDE FOR FUTURE REFERENCE

<u>Part Number</u>	<u>Qty</u>	<u>Part Description</u>	<u>Dealer Net</u>	<u>Sugg Retail</u>
		TOUR-PAK		
53271-94DH	1	Tour-Pak, VIVID BLACK	\$268.42	\$412.95
53271-94MC	1	Tour-Pak, AQUA PEARL	\$345.77	\$531.95

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		TOUR-PAK MOUNTING COMPONENTS		
4702	4	Bolt (prices are for qty of 4)	\$0.84	\$1.76
7124	4	Lockwasher (prices are for qty of 4)	\$0.28	\$0.52
90743-88	2	Gasket (prices are for qty of 2)	\$0.74	\$1.50
		TOUR-PAK SIDE LIGHT WIRING		
70641-94	1	Wiring Harness, side light adapter	\$4.50	\$8.95
		TOUR-PAK LOCK COMPONENTS		
7128	1	Lockwasher	\$0.20	\$0.36
7586	1	Nut	\$0.19	\$0.35
53584-92	1	Lock (with 2 keys)	\$7.47	\$14.95
53617-85	1	Guide	\$0.76	\$1.51
84850-92	1	Nut	\$0.47	\$0.95
90686-92	1	Cam Hook	\$0.77	\$1.55
		LUGGAGE RACK COMPONENTS		
6127	2	Washer (prices are for qty of 2)	\$0.42	\$0.84
53411-92A	1	Luggage Rack	\$50.47	\$100.95
59988-72	1	Reflector, rear (red)	\$1.27	\$2.55
		PASSENGER SEAT MOUNTING		
51653-94	1	Bracket, pass. seat rear mounting	\$4.97	\$9.95
		PASSENGER BACKREST		
52274-94	1	Backrest (with mounting hardware)	\$102.57	\$170.95

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Total Package Prices for VIVID BLACK Tour-Pak and all required parts above	\$444.34	\$730.59
Total Package Prices for AQUA PEARL Tour-Pak and all required parts above	\$521.69	\$849.59